

# DRILL CHUCKS

**WTE**  
MAPAL GROUP

**CUTWEL**  
••PRO••



## FEATURES

- Chucks ranging from economy to high accuracy
- WTE drill chucks made in Germany
- 3 output sizes - versatile
- Option of side screw clamping or c-spanner clamping
- Replaceable bevel gear clamp
- High torque transfer

## BENEFITS

- If the chuck breaks due to overtightening you only need to replace a low cost gear not the entire chuck
- 1 holder for clamping a wide range of sizes, can clamp from as little as 0.3mm Ø right up to 16mm Ø
- Simple to use

Drill chucks are a useful addition to any machine tool, CNC or Manual. Our range covers every budget & performance level

WTE drill chucks are made in Germany and are the best selling drill chucks in Europe. They offer the very best quality, accuracy and durability of any drill chuck on the market.

The CNC drill chuck from WTE is a cost effective tool holder which is capable of replacing the ER collet chuck for both HSS or carbide drilling. It is available with through coolant and eliminates the need for many different collets.

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## CHOOSING THE RIGHT DRILL CHUCK

We offer 4 drill chuck styles with different performance & accuracy levels to suit your requirements.

### CNC DRILL CHUCK WTE



- Side clamping with allen key
- Available with or without through coolant or with coolant nozzles (ZBA type)
- Suitable for HSS & Carbide drills
- Balanced to 25,000RPM G6.3
- High precision 20 micron run-out

### NC DRILL CHUCK WTE



- Side clamping with allen key
- Suitable for HSS drills
- Unbalanced
- General precision 50 micron run-out
- High quality

### CNC DRILL CHUCK CUTWEL



- Side clamping with allen key
- Through coolant or with coolant nozzles (ZBA type)
- Suitable for HSS & Carbide drills
- Balanced to 7,000RPM G6.3
- General precision 50 micron run-out

### APU DRILL CHUCK CUTWEL



- Tightening by hand and with c-spanner
- Suitable for HSS drills
- Unbalanced
- General precision 50 micron run-out
- Economy

**DRILL CHUCKS BT MAS**

Ultra High Performance CNC Drill Chucks, High Quality NC Drill Chucks & Economy Drill Chucks



**HIGH SPEED CNC DRILL CHUCK HIGH ACCURACY**

- ▶ Balanced to G6.3 25,000RPM
- ▶ <20 microns run-out
- ▶ Available with no through coolant, through tool coolant or resealable external coolant nozzles (ZBA type)
- ▶ For left & right rotation
- ▶ Made in Germany



Taper	Size	Dia. Range	Gauge Length	NO COOLANT		THROUGH COOLANT		WITH COOLANT NOZZLES (ZBA TYPE)	
				ORDER CODE	PRICE	ORDER CODE	PRICE	ORDER CODE	PRICE
BT30	WTE08	0.3 - 8	74	20.296.30.08 ▲		-		-	
	WTE13	0.5 - 13	96	20.296.30.13 ▲		-		-	
BT40	WTE08	0.3 - 8	78	20.296.40.08 ▲		22.296.40.08 ▼		22.296.40.08.ZBA ▲	
	WTE13	0.5 - 13	98	20.296.40.13 ▲		22.296.40.13 ▲		22.296.40.13.ZBA ▲	
	WTE16	2.5 - 16	103	20.296.40.16 ▲		22.296.40.16 ▼		22.296.40.16.ZBA ▲	
BT50	WTE13	0.5 - 13	110	20.296.50.13 ▲		22.296.50.13 ▼		22.296.50.13.ZBA ▲	
	WTE16	2.5 - 16	115	20.296.50.16 ▲		22.296.50.16 ▼		22.296.50.16.ZBA ▲	

**GENERAL TYPE NC DRILL CHUCK HIGH ACCURACY,**

- ▶ <50 microns run-out
- ▶ Side clamping with hex key
- ▶ Made in Germany



Taper	Dia. Range	Gauge Length	ORDER CODE	PRICE
BT40	0.5-13	94	20.297.40.13 ▲	
	2.5-16	94	20.297.40.16 ▲	

**GENERAL TYPE CNC DRILL CHUCK**



- ▶ Through coolant
- ▶ Side clamping with hex key
- ▶ For left & right rotation



Taper	Dia. Range	Gauge Length	ORDER CODE	PRICE
BT40	1-13	98	BT40-340MAZ13 ▲	
	1-16	104	BT40-340MAZ16 ▲	
BT50	1-13	90	BT50-350MAZ13 ▲	
	1-16	95	BT50-350MAZ16 ▲	

**GENERAL TYPE APU DRILL CHUCK ECONOMY**

- ▶ Budget type



Taper	Dia. Range	Gauge Length	ORDER CODE	PRICE
BT40	1-13	98	BT40-APU13-110 ▲	
	1-16	98	BT40-APU16-106 ▲	
BT50	1-13	109	BT50-APU13-120 ▲	
	1-16	109	BT50-APU16-130 ▲	

▲ UK stock - Generally x-stock for next day delivery

▼ European stock - Generally 2-3 days delivery (please check for lead times)

## DRILL CHUCKS DIN 69871

Ultra High Performance CNC Drill Chucks, High Quality NC Drill Chucks & Economy Drill Chucks



### HIGH SPEED CNC DRILL CHUCK HIGH ACCURACY

- ▶ Balanced to G6.3 25,000RPM
- ▶ <20 microns run-out
- ▶ Available with no through coolant, through tool coolant or resealable external coolant nozzles (ZBA type)
- ▶ For left & right rotation
- ▶ Made in Germany



Taper	Size	Dia. Range	Gauge Length	NO COOLANT		THROUGH COOLANT		WITH COOLANT NOZZLES (ZBA TYPE)	
				ORDER CODE	PRICE	ORDER CODE	PRICE	ORDER CODE	PRICE
SK40	WTE08	0.3 - 8	70	11.296.40.08	▲	15.296.40.08	▲	15.296.40.08.ZBA	▲
	WTE13	0.5 - 13	90	11.296.40.13	▲	15.296.40.13	▲	15.296.40.13.ZBA	▲
	WTE16	2.5 - 16	95	11.296.40.16	▲	15.296.40.16	▲	15.296.40.16.ZBA	▲
SK50	WTE13	0.5 - 13	106	11.296.50.13	▲	15.296.50.13	▲	15.296.50.13.ZBA	▲
	WTE16	2.5 - 16	111	11.296.50.16	▲	15.296.50.16	▲	15.296.50.16.ZBA	▲

### GENERAL TYPE NC DRILL CHUCK HIGH ACCURACY

- ▶ <50 microns run-out
- ▶ Side clamping with hex key
- ▶ Made in Germany



P990

Taper	Dia Range	Gauge Length	ORDER CODE	PRICE
SK40	0.5-13	84	11.297.40.13	▲
SK40	2.5-16	84	11.297.40.16	▲

### GENERAL TYPE CNC DRILL CHUCK



- ▶ Through coolant
- ▶ Side clamping with hex key
- ▶ For left & right rotation



P990

Taper	Dia Range	Gauge Length	ORDER CODE	PRICE
SK40	1-13	88	SK40-140MAZ13	▲
	1-16	93	SK40-140MAZ16	▲
SK50	1-13	88	SK50-150MAZ13	▲
	1-16	97	SK50-150MAZ16	▲

### GENERAL TYPE APU DRILL CHUCK ECONOMY

- ▶ Budget type



P990

Taper	Dia Range	Gauge Length	ORDER CODE	PRICE
SK40	1-13	85	SK40-APU13-100	▲
	1-16	106	SK40-APU16-120	▲
SK50	1-13	87	SK50-APU13-110	▲
	1-16	106	SK50-APU16-120	▲

▲ UK stock - Generally x-stock for next day delivery

▼ European stock - Generally 2-3 days delivery (please check for lead times)



NEED INFORMATION OR ADVICE ON ANY OF OUR PRODUCTS  
CALL TECHNICAL DIRECT ON 01924 869 615



**DRILL CHUCKS HSK-A**

Ultra High Performance CNC Drill Chucks & General CNC Chucks



**HIGH SPEED CNC DRILL CHUCK HIGH ACCURACY TYPE**

- ▶ Balanced to G6.3 25,000RPM
- ▶ <20 microns run-out
- ▶ Available with no through coolant, through tool coolant or resealable external coolant nozzles (ZBA type)
- ▶ For left & right rotation
- ▶ Made in Germany



G6.3 25000 <20µm Run-out HSK A DATA CHIP **PERFORMANCE** ★ ★ ★ ★ ★



Taper	Size	Dia. Range	Gauge Length	NO COOLANT		THROUGH COOLANT		WITH COOLANT NOZZLES (ZBA TYPE)	
				ORDER CODE	PRICE	ORDER CODE	PRICE	ORDER CODE	PRICE
HSK32-A	WTE08	0.3 - 8	90	16.296.32.08	▼	16.296.32.08.Z	▼	16.296.32.08.ZBA	▼
HSK40-A	WTE08	0.3 - 8	91	16.296.40.08	▼	16.296.40.08.Z	▼	16.296.40.08.ZBA	▼
HSK50-A	WTE08	0.3 - 8	95	16.296.50.08	▼	16.296.50.08.Z	▼	16.296.50.08.ZBA	▼
	WTE13	0.5 - 13	116	16.296.50.13	▼	16.296.50.13.Z	▼	16.296.50.13.ZBA	▼
	WTE16	2.5 - 16	121	16.296.50.16	▼	16.296.50.16.Z	▼	16.296.50.16.ZBA	▼
HSK63-A	WTE08	0.3 - 8	96	16.296.63.08	▼	16.296.63.08.Z	▼	16.296.63.08.ZBA	▼
	WTE13	0.5 - 13	104	16.296.63.13	▲	16.296.63.13.Z	▼	16.296.63.13.ZBA	▼
	WTE16	2.5 - 16	109	16.296.63.16	▲	16.296.63.16.Z	▼	16.296.63.16.ZBA	▼
HSK80-A	WTE13	0.5 - 13	109	16.296.80.13	▼	16.296.80.13.Z	▼	16.296.80.13.ZBA	▼
	WTE16	2.5 - 16	114	16.296.80.16	▼	16.296.80.16.Z	▼	16.296.80.16.ZBA	▼
HSK100-A	WTE13	0.5 - 13	111	16.296.100.13	▼	16.296.100.13.Z	▼	16.296.100.13.ZBA	▼
	WTE16	2.5 - 16	116	16.296.100.16	▼	16.296.100.16.Z	▼	16.296.100.16.ZBA	▼

**GENERAL TYPE CNC DRILL CHUCK**

- ▶ Through coolant
- ▶ For left & right rotation



G6.3 7000 <50µm Run-out HSK A CUTWEL PRO

Taper	Dia. Range	Gauge Length	ORDER CODE	PRICE
HSK50A	1-13	100	HSK50-65AMAZ13	▼
	1-16	105	HSK50-65AMAZ16	▼
HSK63A	1-13	100	HSK63-66AMAZ13	▲
	1-16	105	HSK63-66AMAZ16	▲
HSK100A	1-13	108	HSK100-61AMAZ13	▼
	1-16	113	HSK100-61AMAZ16	▼

**DOUBLE ASSEMBLY POT HSK-A**

- ▶ For vertical and horizontal assembly

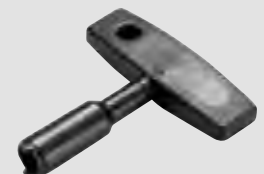


Taper	ORDER CODE	OFFER PRICE
HSK50A	237-32350	▲
HSK63A	237-32450	▲
HSK100A	237-32650	▲

▲ UK stock - Generally x-stock for next day delivery ▼ European stock - Generally 2-3 days delivery (please check for lead times)

**COOLANT TUBES & KEYS HSK-A**

- ▶ For through coolant supply on HSK tool holders (sold separately)



	HSK50-A	HSK63-A	HSK100-A
COOLANT TUBE	950APR01	963APR01	910APR01
COOLANT TUBE KEY	950CHVAR	963CHVAR	910CHVAR



## DRILL CHUCKS HSK-E & HSK-F

Ultra High Performance CNC Drill Chucks from WTE - Made in Germany

### HIGH SPEED CNC DRILL CHUCK HIGH ACCURACY

- ▶ Balanced to G6.3 25,000RPM
- ▶ <20 microns run-out
- ▶ Available with no through coolant or through tool coolant
- ▶ For left & right rotation
- ▶ Made in Germany



Taper	Size	Dia. Range	Gauge Length	NO COOLANT		THROUGH COOLANT	
				ORDER CODE	PRICE	ORDER CODE	PRICE
HSK40E	WTE08	0.3 - 8	91	18.296.40.08	▼	18.296.40.08.Z	▼
	WTE08	0.3 - 8	95	18.296.50.08	▼	18.296.50.08.Z	▼
HSK50E	WTE13	0.5 - 13	116	18.296.50.13	▼	18.296.50.13.Z	▼
	WTE16	2.5 - 16	121	18.296.50.16	▼	18.296.50.16.Z	▼
HSK63E	WTE08	0.3 - 8	96	18.296.63.08	▼	18.296.63.08.Z	▼
	WTE13	0.5 - 13	104	18.296.63.13	▼	18.296.63.13.Z	▼
	WTE16	2.5 - 16	109	18.296.63.16	▼	18.296.63.16.Z	▼

### HIGH SPEED CNC DRILL CHUCK HIGH ACCURACY

- ▶ Balanced to G6.3 25,000RPM
- ▶ <20 microns run-out
- ▶ For left & right rotation
- ▶ Made in Germany



Taper	Size	Dia. Range	Gauge Length	ORDER CODE	PRICE
HSK40F	WTE08	0.3 - 8	87	17.296.40.08	▼
HSK50F	WTE13	0.5 - 13	116	17.296.50.13	▼
	WTE16	2.5 - 16	121	17.296.50.16	▼
HSK63F	WTE13	0.5 - 13	97	17.296.63.13	▲
	WTE16	2.5 - 16	102	17.296.63.16	▲

### DOUBLE ASSEMBLY POT HSK-E & HSK-F

- ▶ For vertical and horizontal assembly



Taper	ORDER CODE	OFFER PRICE
HSK40E	237-32270	▲
HSK50E	237-32370	▲
HSK63E	237-32470	▲
HSK50F	237-32370	▲
HSK63F	237-32470	▲

▲ UK stock - Generally x-stock for next day delivery

▼ European stock - Generally 2-3 days delivery (please check for lead times)

### COOLANT TUBES & KEYS HSK-E

- ▶ For through coolant supply on HSK tool holders (sold separately)



	HSK40-E	HSK50-E	HSK63-E
COOLANT TUBE	950APR02	950APR01	963APR01
COOLANT TUBE KEY	816-204022	950CHVAR	963CHVAR

### COOLANT TUBES & KEYS HSK-F

- ▶ For through coolant supply on HSK tool holders (sold separately)



	HSK50-F	HSK63-F
COOLANT TUBE	950APR02	950APR01
COOLANT TUBE KEY	816-204022	950CHVAR



## DRILL CHUCKS PSC POLYGON SHANK

Ultra High Performance CNC Drill Chucks



### CNC DRILL CHUCKS HIGH ACCURACY

- ▶ <20 microns run-out
- ▶ Available with no through coolant or through tool coolant
- ▶ For left & right rotation
- ▶ Made in Germany



Taper	Size	Dia. Range	Gauge Length	NO COOLANT		THROUGH COOLANT	
				ORDER CODE	PRICE	ORDER CODE	PRICE
PSC32	WTE08	0.3 - 8	73	67.296.32.08	▼	67.296.32.08.Z	▼
	WTE13	0.5 - 13	96	67.296.32.13	▼	67.296.32.13.Z	▼
PSC40	WTE08	0.3 - 8	74	67.296.40.08	▼	67.296.40.08.Z	▼
	WTE13	0.5 - 13	98	67.296.40.13	▼	67.296.40.13.Z	▼
PSC50	WTE08	0.3 - 8	76	67.296.50.08	▼	67.296.50.08.Z	▼
	WTE13	0.5 - 13	97	67.296.50.13	▼	67.296.50.13.Z	▼
PSC63	WTE08	0.3 - 8	91	-		67.296.63.08.Z	▼
	WTE13	0.5 - 13	112	67.296.63.13	▼	67.296.63.13.Z	▼
	WTE16	2.5 - 16	117	67.296.63.16	▼	67.296.63.16.Z	▼
PSC80	WTE13	0.5 - 13	106	67.296.80.13	▼	67.296.80.13.Z	▼
	WTE16	2.5 - 16	111	67.296.80.16	▼	67.296.80.16.Z	▼

### GENERAL TYPE CNC DRILL CHUCK

- ▶ Through coolant
- ▶ For left & right rotation



Taper	Dia. Range	Gauge Length	ORDER CODE	PRICE
PSC40	0.5 - 13	112	18.296.040.13	▼
PSC50	0.5 - 13	112	18.296.050.13	▼
PSC63	0.5 - 13	112	18.296.063.13	▼
	3.0 - 16		18.296.063.16	▼
PSC80	0.5 - 13	125	18.296.080.13	▼
	3.0 - 16		18.296.080.16	▼
PSC100	0.5 - 13	135	18.296.100.13	▼
	3.0 - 16		18.296.100.16	▼

### DOUBLE ASSEMBLY POT PSC

- ▶ For vertical and horizontal assembly



Taper	Capto Ref.	ORDER CODE	OFFER PRICE
PSC32	C3	237-33110	▲
PSC40	C4	237-33210	▲
PSC50	C5	237-33310	▲
PSC63	C6	237-33410	▲
PSC80	C8	237-33510	▲
PSC100	C10	237-33610	▲

▲ UK stock - Generally x-stock for next day delivery    ▼ European stock - Generally 2-3 days delivery (please check for lead times)



## DRILL CHUCKS DIN 2080

ECONOMY, NC & CNC DRILL CHUCKS



### HIGH SPEED CNC DRILL CHUCK HIGH ACCURACY

- ▶ Balanced to G6.3 25,000RPM
- ▶ <20 microns run-out
- ▶ For left & right rotation
- ▶ Made in Germany



G6.3 25000 <20µm Run-out **PERFORMANCE** ★ ★ ★ ★ ★

Taper	Size	Dia Range	Gauge Length	ORDER CODE	PRICE
ISO30	WTE08	0.3 - 8	60	10.296.30.08 ▼	
	WTE13	0.5 - 13	98	10.296.30.13 ▼	
ISO40	WTE08	0.3 - 8	62	10.296.40.08 ▼	
	WTE13	0.5 - 13	83	10.296.40.13 ▼	
	WTE16	2.5 - 16	88	10.296.40.16 ▼	
ISO50	WTE13	0.5 - 13	100	10.296.50.13 ▼	
	WTE16	2.5 - 16	105	10.296.50.16 ▼	

### GENERAL TYPE NC DRILL CHUCK HIGH ACCURACY

- ▶ <50 microns run-out
- ▶ Side clamping with hex key
- ▶ Made in Germany



<50µm Run-out **PERFORMANCE** ★ ★ ★

Taper	Size	Dia. Range	Gauge Length	ORDER CODE	PRICE
ISO40	WTE13	0.5 - 13	78	10.297.40.13 ▲	
	WTE16	2.5 - 16	78	10.297.40.16 ▲	

### GENERAL TYPE NC DRILL CHUCK

- ▶ Side clamping with hex key
- ▶ For left & right rotation



<50µm Run-out **CUTWEL** PRO

Taper	Dia. Range	Gauge Length	ORDER CODE	PRICE
ISO40	1-13	90	252-11105 ▼	
	1-16	100	252-11106 ▼	

### GENERAL TYPE APU DRILL CHUCK ECONOMY

- ▶ Budget type



<50µm Run-out **CUTWEL** PRO

Taper	Dia. Range	Gauge Length	ORDER CODE	PRICE
ISO40	1-13	88	ISO40-APU13-100 ▲	
	1-16	100	ISO40-APU16-110 ▲	
ISO50	1-13	85	ISO50-APU13-110 ▼	
	1-16	90	ISO50-APU16-120 ▲	

### DOUBLE ASSEMBLY POT DIN 2080

- ▶ For vertical and horizontal assembly



Taper	ORDER CODE	OFFER PRICE
ISO30	237-32110 ▲	
ISO40	237-32310 ▲	
ISO50	237-32510 ▼	

▲ UK stock - Generally x-stock for next day delivery

▼ European stock - Generally 2-3 days delivery (please check for lead times)





**DRILL CHUCKS MORSE TAPER SHANK**

Ultra High Performance CNC Drill Chucks and Economy Drill Chucks



**CNC DRILL CHUCKS MORSE TAPER, HIGH ACCURACY**

- ▶ <20 microns run-out
- ▶ Available with tang (DIN 228-B) or thread (DIN 228-A)
- ▶ For left & right rotation
- ▶ Made in Germany

DIN 228-B with tang



DIN 228-A with thread



Morse Taper	Size	Dia. Range	Gauge Length	WITH TANG (DIN 22 8-B)		WITH THREAD (DIN228-A)	
				ORDER CODE	PRICE	ORDER CODE	PRICE
MT2	WTE08	0.3 - 8	73	37.296.02.08	▼	36.296.02.08	▼
	WTE13	0.5 - 13	99	37.296.02.13	▼	36.296.02.13	▼
MT3	WTE08	0.3 - 8	73	37.296.03.08	▼	36.296.03.08	▼
	WTE13	0.5 - 13	99	37.296.03.13	▼	36.296.03.13	▼
	WTE16	2.5 - 16	104	37.296.03.16	▼	36.296.03.16	▼
MT4	WTE13	0.5 - 13	104	37.296.04.13	▼	36.296.04.13	▼
	WTE16	2.5 - 16	109	37.296.04.16	▼	36.296.04.16	▼
MT5	WTE13	0.5 - 13	106	37.296.05.13	▼	36.296.05.13	▼
	WTE16	2.5 - 16	111	37.296.05.16	▼	36.296.05.16	▼

**GENERAL TYPE NC DRILL CHUCK MORSE TAPER**

- ▶ Clockwise rotation only
- ▶ With tang (DIN 228-B)



Taper	Dia. Range	Gauge Length	ORDER CODE	PRICE
MT2	1.0 - 13	86	CM2-DC13	▲
MT3	1.0 - 13	86	CM3-DC13	▲
	3.0 - 16	90	CM3-DC16	▲
MT4	1.0 - 13	86	CM4-DC13	▲
	3.0 - 16	90	CM4-DC16	▲

▲ UK stock - Generally x-stock for next day delivery ▼ European stock - Generally 2-3 days delivery (please check for lead times)



## DRILL CHUCKS WELDON SHANK

Ultra High Performance CNC Drill Chucks and Economy Drill Chucks



### CNC DRILL CHUCKS WELDON, HIGH ACCURACY

- ▶ <20 microns run-out
- ▶ Available with no through coolant or through tool coolant
- ▶ For left & right rotation
- ▶ Made in Germany



Shank (mm)	Size	Dia. Range	Gauge Length	NO COOLANT		INTERNAL COOLANT	
				ORDER CODE	PRICE	ORDER CODE	PRICE
20	WTE08	0.3 - 8	59	40.296.20.08	▼	41.296.20.08.Z	▼
	WTE13	0.5 - 13	82	40.296.20.13	▲	41.296.20.13.Z	▼
25	WTE08	0.3 - 8	52	40.296.25.08	▼	41.296.25.08.Z	▼
	WTE13	0.5 - 13	82	40.296.25.13	▲	41.296.25.13.Z	▼
	WTE16	2.5 - 16	87	40.296.25.16	▼	41.296.25.16.Z	▼
32	WTE08	0.3 - 8	52	40.296.32.08	▼	41.296.32.08.Z	▼
	WTE13	0.5 - 13	82	40.296.32.13	▲	41.296.32.13.Z	▼
	WTE16	2.5 - 16	87	40.296.32.16	▼	41.296.32.16.Z	▼
40	WTE13	0.5 - 13	80	40.296.40.13	▼	41.296.40.13.Z	▼
	WTE16	2.5 - 16	85	40.296.40.16	▼	41.296.40.16.Z	▼
50	WTE13	0.5 - 13	80	40.296.50.13	▼	41.296.50.13.Z	▼
	WTE16	2.5 - 16	85	40.296.50.16	▼	41.296.50.16.Z	▼

### GENERAL TYPE NC DRILL CHUCK WELDON

- ▶ Clockwise rotation only



Shank (mm)	Dia. Range	Gauge Length	ORDER CODE	PRICE
20	1.0 - 13	81	252-15701	▲
25	1.0 - 13	81	252-15702	▲
32	1.0 - 13	81	252-15703	▲
40	1.0 - 13	81	252-15705	▲
	3.0 - 16	85	252-15706	▲

▲ UK stock - Generally x-stock for next day delivery    ▼ European stock - Generally 2-3 days delivery (please check for lead times)

