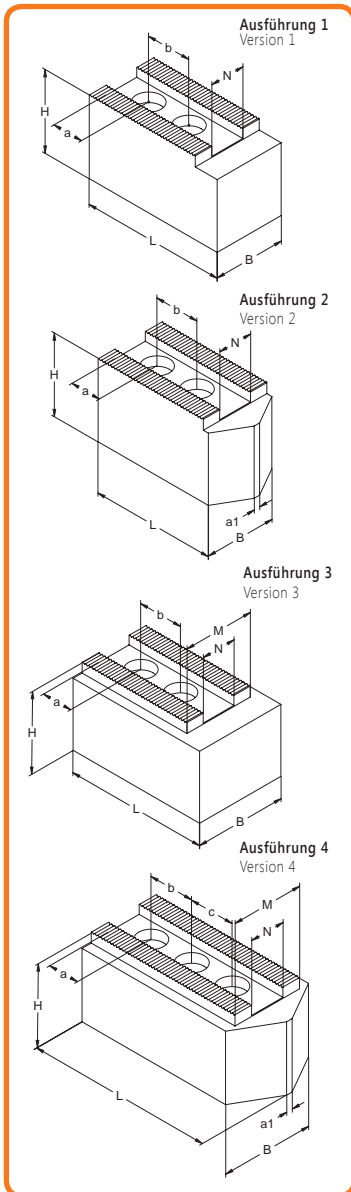




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WEICHE AUFSATZBACKEN
SOFT TOP JAWS

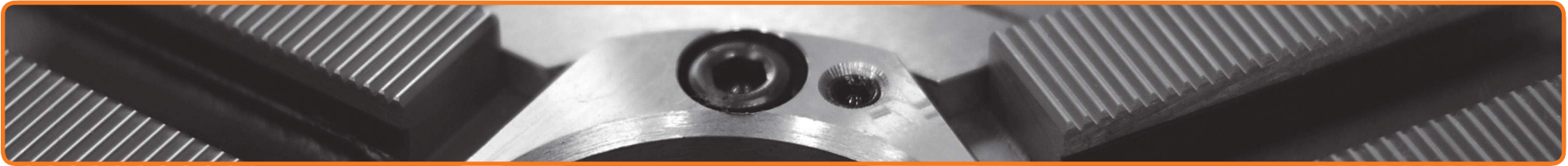
SPITZVERZÄHRUNG METRISCH 1,5 mm x 60°
METRIC SERRATION 1,5 mm x 60°

Artikel Nr.	Backen Typ	Ausführung	N	B	H	L	M	a ₁	a + b	Schrauben	kg / Satz
Code No.	Jaw Type	Version								Screws	kg / set
398525005500	SGM MVS 110-08-01	2	8	20	40	48	-	4	8 + 15	M 6	0,7
398525010300	SGM MPS 110-10-01	1	8	25	32	54	-	-	10 + 14	M 8	0,8
398525013100	SGM MVS 110-10-01	2	10	25	31	55	-	4	13 + 14	M 8	0,7
398525014400	SGM MVS 110-10-02	2	10	22	47	55	-	4	13 + 14	M 8	0,8
398525015700	SGM MVS 135-10-01	2	10	25	32	57	-	4	10 + 18	M 8	0,7
398525016000	SGM MVS 135-10-02	2	10	22	47	55	-	4	10 + 18	M 8	0,9
398525017200	SGM MVS 135-10-03	2	10	22	47	55	-	4	10 + 19	M 8	0,9
398525020500	SGM MPS 110-11-01	1	11	25	32	46	-	-	8,5 + 16	M 8	0,6
398525021800	SGM MPS 130-11-01	1	11	26	30	55	-	-	10 + 15	M 8	0,8
398525024600	SGM MPS 160-11-01B	3	11	30	55	67	27	-	17 + 20	M 8	2,2
398525027400	SGM MVS 160-11-01B	4	11	35	40	77	27	3	10 + 18 + 18	M 8	1,8
398525031000	SGM MPS 160-12-02	1	12	32	32	72	-	-	15 + 20	M 10	1,3
398525030700	SGM MPS 160-12-01	1	12	35	60	72	-	-	15 + 20	M 10	2,8
398525034800	SGM MVS 160-12-01	2	12	32	32	82	-	4	15 + 20	M 10	1,5
398525035000	SGM MVS 160-12-02	2	12	35	60	82	-	4	15 + 20	M 10	3,1
398525038900	SGM MPS 200-14-02	1	14	35	40	95	-	-	24 + 25	M 12	2,4
398525037600	SGM MPS 200-14-01	1	14	35	60	95	-	-	24 + 25	M 12	3,7
398525039100	SGM MPS 200-14-03	1	14	38	80	95	-	-	24 + 25	M 12	5,9
398525045200	SGM MVS 200-14-01	2	14	35	38	102	-	4	20 + 25	M 12	2,6
398525046500	SGM MVS 200-14-02	2	14	40	80	102	-	4	20 + 25	M 12	6,0
398525047800	SGM MVS 200-14-03	2	14	40	100	100	-	4	20 + 25	M 12	7,4
398525042400	SGM MPS 200-14-01B	3	14	35	60	89	34	-	18 + 26	M 10	3,6
398525050000	SGM MVS 200-14-01B	4	14	40	42	102	34	3	16 + 22 + 22	M 10	3,0
398525054100	SGM MPS 200-16-02	1	16	40	40	85	-	-	20 + 25	M 12	2,5
398525053900	SGM MPS 200-16-01	1	16	40	60	86	-	-	20 + 25	M 12	3,9
398525064300	SGM MVS 200-16-01	2	16	40	40	102	-	4	20 + 25	M 12	3,0
398525059500	SGM MPS 250-16-05	1	16	40	42	110	-	-	30 + 30	M 12	3,6
398525061500	SGM MPS 250-16-07	1	16	50	50	120	-	-	30 + 30	M 12	6,1
398525055400	SGM MPS 250-16-01	1	16	38	60	90	-	-	15 + 30	M 12	4,1
398525056700	SGM MPS 250-16-02	1	16	38	60	110	-	-	30 + 30	M 12	5,2
398525060200	SGM MPS 250-16-06	1	16	50	80	90	-	-	15 + 30	M 12	7,1
398525057000	SGM MPS 250-16-03	1	16	38	78	110	-	-	30 + 30	M 12	6,9
398525058200	SGM MPS 250-16-04	1	16	40	100	120	-	-	30 + 30	M 12	9,6
398525065600	SGM MVS 250-16-01	2	16	40	42	125	-	4	30 + 30	M 12	3,1
398525067100	SGM MVS 250-16-03	2	16	40	60	125	-	4	30 + 30	M 12	5,7
398525066900	SGM MVS 250-16-02	2	16	40	100	125	-	4	30 + 30	M 12	9,6

1,5 mm x 60°

Nutensteine Seite 482-491
T-Nuts Page

SGM MS

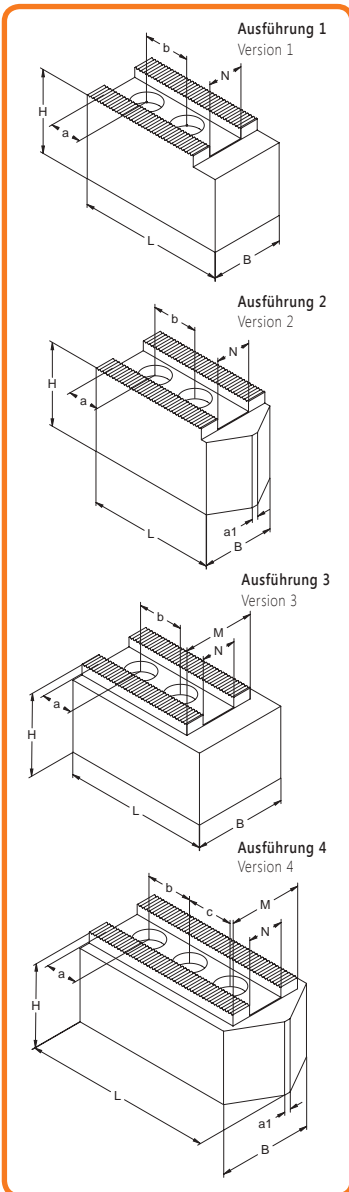


	SCHUNK	KITAGAWA	RÖHM	SMW-AUTOBLOK	MMK/MATSUMOTO	HOWA	
1,5 mm x 60°		B 04; HOB 04				HO 1 MA 4; HO 24 M 5	
		AS 110; B 204; B 205; HJ 4; N 04	KFD-HE 130; KFN 105		ZA 5-5		
		B 05; HOB 05					
		HJ 5; N 05					
			KFM 130; KFN 130-135			HO 27 M 4; HO 27 M 5	
			KFG 160; KFM 160; KFN 160; KFE 170		ZA 5-6-42		
		ROTA NCD 165-185; ROTA NCK 165; ROTA NC/NCF 165; HSL 165 ; ROTA NCK plus 165; ROTA NC plus 185; ROTA NCF plus 185	AS 165; B 06; BB 06; B 106; B 160; B 206; BB 206; B 7; B 07; HJA 5-6; HO 6; HOB 6; HOH 06; HOH 106; HOH 160; HOH 206; HOS 6; N 06; N 160	KFD-HE 170	AL-M 165; AN-M 165; BB-M 175; BH-M 165; BH-M FC 165; HB-M 165; HFKN-M 165; PB-M/PBI-M 165	YA 5-6-46; ZA 5-6-46	
		ROTA NCD 210; ROTA NCK 210; ROTA NC/NCF 210; HSL 210 ; ROTA NCK plus 210; ROTA NC plus 215; ROTA NCF plus 215	AS 210; B 08; B 108; B 200; B 208; BB 08; BB 208; HJA 6-8; HO 8; HOB 8; HOH 8; HOH 108; HOH 200; HOH 208; HOS 8; N 08; N 200	KFD-HE 210	AL-M 210; AN-M 210; BB-M 210; BH-M 210; BH-M FC 210; HB-M 210; HFKN-M 210; PB-M/PBI-M 210	ZA 6-8-52; ZA 6-8-66	
			KFE 215; KFG 215; KFM 215				
							HO 22 M 8; HO 24 M 8; HO 27 M 8; HO 37 M 8; HO 47 M 8; HO 7 MA 10; HO 15 M 10; HO 23 M 10
	ROTA NCD 250; ROTA NCK 250; ROTA NC/NCF 250; HSL 250; ROTA NCK plus 250; ROTA NC plus 260; ROTA NCF plus 260	AS 250; B 10; B 110; B 210; B 250; BB 10; BB 210; HJA 6-10; HJA 8-10; HO 10; HOB 10; HOH 10; HOH 110; HOH 210; HOH 250; HOS 10; N 10; N 250	KFD-HE 254	AL-M 250; AN-M 250; BB-M 250; BH-M 250; BH-M FC 250; HBM 250; HFKN-M 260; PB-M/PBI-M 250	ZA 8-10-66; HA 8-10-66; ZA 6-10-75		

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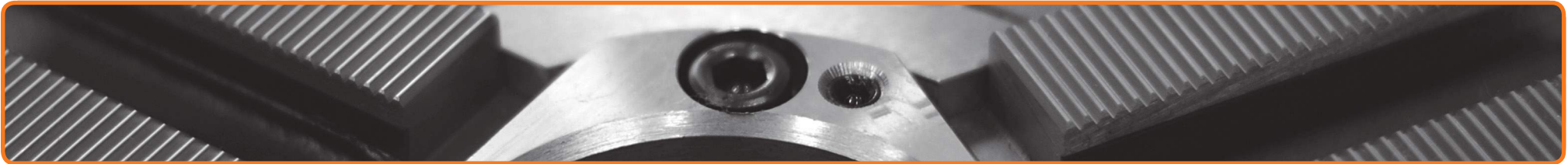
WEICHE AUFSATZBACKEN
SOFT TOP JAWS

SPITZVERZÄHNUNG METRISCH 1,5 mm x 60° ODER 3,0 mm x 60°
METRIC SERRATION 1,5 mm x 60° OR 3,0 mm x 60°

	Artikel Nr.	Backen Typ	Ausführung	N	B	H	L	M	a ₁	a + b	Schrauben	kg / Satz
	Code No.	Jaw Type	Version								Screws	kg / set
1,5 mm x 60°	398525071700	SGM MPS 250-18-02	1	18	50	50	108	-	-	24 + 30	M 14	5,2
	398525070400	SGM MPS 250-18-01	1	18	50	80	108	-	-	24 + 30	M 14	8,4
	398525077300	SGM MVS 250-18-01	2	18	50	50	120	-	6	25 + 30	M 14	5,6
	398525072000	SGM MPS 315-18-01	1	18	50	50	130	-	-	40 + 30	M 14	6,5
	398525073200	SGM MPS 315-18-02	1	18	50	80	130	-	-	40 + 30	M 14	10,4
	398525074500	SGM MPS 315-18-03	1	18	50	120	130	-	-	40 + 30	M 14	15,6
	398525078600	SGM MVS 315-18-01	2	18	50	50	145	-	10	30 + 30	M 14	7,0
	398525079900	SGM MVS 315-18-02	2	18	50	100	145	-	10	30 + 30	M 14	14,2
	398525082100	SGM MPS 250-20-01B	3	20	50	80	90	44	-	19 + 26	M 12	7,0
	398525083400	SGM MVS 250-20-01B	4	20	50	50	130	44	3,5	19 + 29,5 + 29,5	M 12	5,9
	398525090800	SGM MPS 350-21-01B	3	21	50	80	120	49	-	28 + 28	M 16	9,1
	398525085000	SGM MPS 315-21-01	1	21	50	60	111	-	-	25 + 35	M 16	6,2
	398525086200	SGM MPS 315-21-02	1	21	48	60	129	-	-	39 + 30	M 16	7,4
	398525088800	SGM MPS 315-21-04	1	21	48	78	129	-	-	39 + 30	M 16	10,0
	398525087500	SGM MPS 315-21-03	1	21	50	100	140	-	-	30 + 30	M 16	13,8
	398525092300	SGM MVS 315-21-01	2	21	48	48	145	-	10	30 + 30	M 16	6,9
398525093600	SGM MVS 315-21-02	2	21	50	100	145	-	10	30 + 30	M 16	13,9	
3,0 mm x 60°	398525096400	SGM MPS 400-22-01	1	22	60	80	156	-	-	36 + 60	M 20	14,2
	398525097700	SGM MPS 400-22-02	1	22	60	78	165	-	-	37 + 43	M 20	15,2
	398525098000	SGM MPS 400-22-03	1	22	60	120	165	-	-	37 + 43	M 20	22,8
	398525100200	SGM MVS 400-22-01	2	22	60	60	185	-	10	37 + 43	M 20	12,4
	398525131000	SGM MPS 200-14-10	1	14	40	40	90	-	-	20 + 25	M 12	2,7
	398525133600	SGM MPS 250-16-10	1	16	40	60	110	-	-	25 + 30	M 12	5,1
	398525135100	SGM MPS 315-18-10	1	18	50	80	130	-	-	40 + 30	M 14	10,2
	398525137700	SGM MPS 400-22-10	1	22	60	80	150	-	-	45 + 50	M 20	13,5
	398525139200	SGM MPS 500-25-01	1	25	80	80	195	-	-	50 + 60	M 20	25,3
	398525141200	SGM MPS 400-26-01	1	26	60	80	156	-	-	34 + 50	M 20	14,0



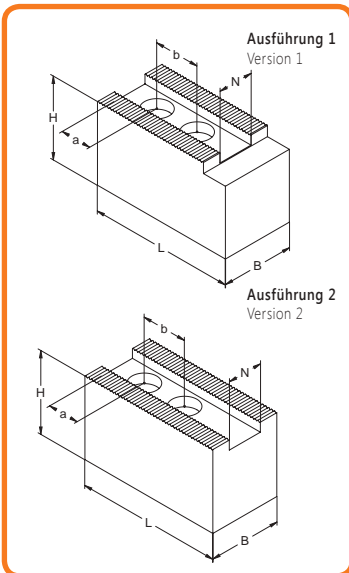
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	SCHUNK	KITAGAWA	RÖHM	SMW-AUTOBLOK	MMK/MATSUMOTO	HOWA
1,5 mm x 60°						HO 22 M 10; HO 24 M 10; HO 27 M 10; HO 37 M 10; HO 47 M 10; HO 7 MA 12; HO 15 M 12; HO 23 M 12
	ROTA NC/NCF 315; HSL 315	B 12; B 300; HJA 6-12; HJA 8-12; HLA 6-15; HLA 8-15; HO 12; HOB 12; HOH 12; HOH 300; HOS 12; N 12; N 300			ZA 8-12-78	
			KFE 280; KFG 280; KFM 280; KFN 250-280			
			KFE 350; KFG 350; KFM 350; KFN 350			
						HO 27 M 12; HO 37 M 12; HO 47 M 12
	ROTA NCD 315; ROTA NCK 315; HSL 315; ROTA NCK plus 315; ROTA NC plus 315; ROTA NCF plus 315	B 112; B 212; BB 212; HOH 112; HOH 212	KFD-HE 315 KFD-HE 315	AL-M 315; AN-M 315; BB-M 305-315; BH-M 315; BH-M FC 315; GH-M 400; HB-M 305-315; HFKN-M 315; PB-M/PBI-M 315; RC-M 305-315-400		
	HJ 15; HJ 380; HJA 8-18; HJA 8-21; HJA 11-15; HLA 8-18; HLA 8-21					
ROTA NC/NCF 400; HSL 400	B 15; B 380; B 18; B 215; B 450; HOB 15; HOB 18; HOH 15; HOH 15-K; N15					
3,0 mm x 60°						HO 1 MA 8; HO 2 M 8
						HO 1 MA 10; HO 2 M 10
					ZA 11-15-120; HA 15-18-16; ZA 8-15-120	HO 1 MA 12; HO 2 M 12
		B 21; B 24; HJ 18; HJ 21; HJ 24; HOB 21; HOB 24; N 21; N 24				HO 1 MA 15; HO 1 M 18; HO 1 MA 21; HO 1 MA 24

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WEICHE AUFSATZBACKEN
SOFT TOP JAWS

SPITZVERZÄHRUNG METRISCH 1,5 mm x 60°
METRIC SERRATION 1,5 mm x 60°

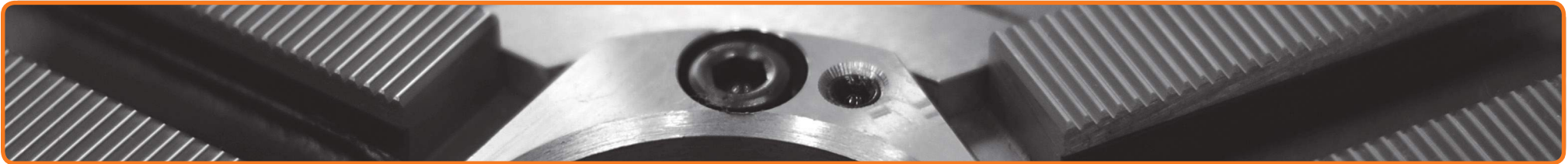


Artikel Nr. Code No.	Backen Typ Jaw Type	Ausführung Version	N	B	H	L	a + b	Schrauben	kg / Satz
								Screws	kg / set
398525276200	SGM MPA 160-12-01	1	12	35	50	72	15 + 20	M 10	0,8
398525277500	SGM MPA 200-14-01	2	14	40	60	90	20 + 25	M 12	1,4
398525279000	SGM MPA 250-16-02	1	16	40	60	90	25 + 25	M 12	1,4
398525278800	SGM MPA 250-16-01	1	16	40	60	110	25 + 30	M 12	1,8
398525281000	SGM MPA 250-18-01	1	18	50	60	108	24 + 30	M 14	3,6
398525280800	SGM MPA 315-18-01	1	18	50	80	130	40 + 30	M 14	2,2
398525282300	SGM MPA 315-21-01	1	21	50	80	130	40 + 30	M 16	3,5
398525283600	SGM MPA 400-22-01	1	22	60	80	145	40 + 43	M 20	4,5

1,5 mm x 60°

 **Nutensteine** T-Nuts **Seite** 482-491 **Page**

SGM MA



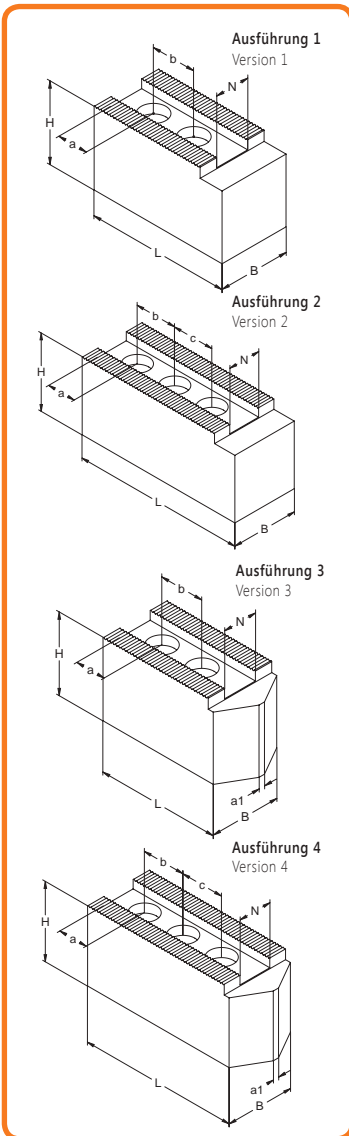
	SCHUNK	KITAGAWA	RÖHM	SMW-AUTOBLOK	HOWA
1,5 mm x 60°	ROTA NCK 165; HSL 165; ROTA NC/NCF 165; ROTA NCK plus 165; ROTA NCD 165-185; ROTA NC plus 185; ROTA NCF plus 185	AS 165; B 06; BB 06; B 106; B 160; B 206; BB 206; B 7; B 07; HJA 5-6; HO 6; HOB 6; HOH 06; HOH 106; HOH 160; HOH 206; HOS 6; N 06; N 160	KFD-HE 170	AL-M 165; AN-M 165; BB-M 175; BH-M 165; BH-M FC 165; HB-M 165; HFKN-M 165; PB-M/PBI-M 165	HO 7 MA 6; HO 15 M 6; HO 22 M 6; HO 24 M 6; HO 27 M 6; HO 37 M 6; HO 47 M 6
	ROTA NCK 210; HSL 210; ROTA NC/NCF 210; ROTA NCK plus 210; ROTA NC plus 215; ROTA NCF plus 215	AS 210; B 08; B 108; B 200; B 208; BB 208; BB 08; HJA 6-8; HO 8; HOB 8; HOH 8; HOH 108; HOH 200; HOH 208; HOS 8; N 08; N 200	KFD-HE 210	AL-M 210; AN-M 210; BB-M 210; BH-M 210; BH-M FC 210; HB-M 210; HFKN-M 210; PB-M/PBI-M 210	HO 7 MA 8; HO 15 M 8; HO 23 M 8 HO 22 M 8; HO 24 M 8; HO 27 M 8; HO 37 M 8; HO 47 M 8; HO 7 MA 10; HO 15 M 10; HO 23 M 10
	ROTA NCK 250; HSL 250; ROTA NC/NCF 250; ROTA NCK plus 250; ROTA NC plus 260; ROTA NCF plus 260	AS 250; B 10; B 110; B 210; BB 210; B 250; BB 10; HJA 6-10; HJA 8-10; HO 10; HOB 10; HOH 10; HOH 110; HOH 210; HOH 250; HOS 10; N 10; N 250	KFD-HE 254	AL-M 250; AN-M 250; BB-M 250; BH-M 250; BH-M FC 250; HBM 250; HFKN-M 260; PB-M/PBI-M 250	HO 22 M 10; HO 24 M 10; HO 27 M 10; HO 37 M 10; HO 47 M 10; HO 7 MA 12; HO 15 M 12; HO 23 M 12
	ROTA NC/NCF 315; HSL 315	B 12; B 300; HJA 6-12; HJA 8-12; HLA 6-12; HLA 6-15; HLA 8-15; HO 12; HOB 12; HOH 12; HOH 300; HOS 12; N 12; N 300	KFD-HE 315	AL-M 315; AN-M 315; BB-M 305-315; BH-M 315; BH-M FC 315; HB-M 305-315; HFKN-M 315; PB-M/PBI-M 315; RC-M 305-315	HO 22 M 10; HO 24 M 10; HO 27 M 10; HO 37 M 10; HO 47 M 10; HO 7 MA 12; HO 15 M 12; HO 23 M 12
	ROTA NCK 315; HSL 315; ROTA NCD 315; ROTA NCK plus 315; ROTA NC plus 315; ROTA NCF plus 315	B 112; B 212; BB 212; HOH 112; HOH 212			
	ROTA NC/NCF 400	B 15; B 380; B 18; B 215; B 450; HOB 15; HOB 18; HOH 15; HOH 15-K; N15			

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WEICHE AUFSATZBACKEN
SOFT TOP JAWS

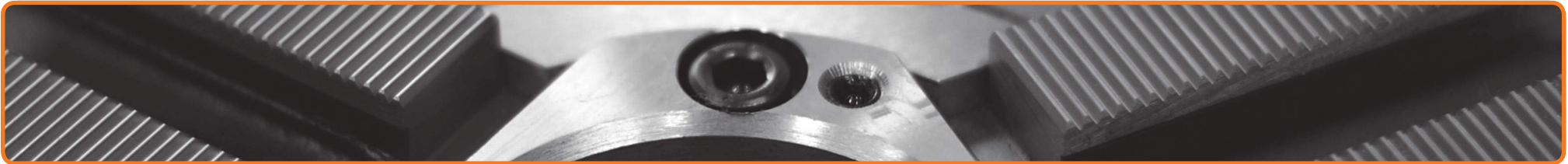
SPITZVERZÄHRUNG ZOLL 1/16" x 90°
INCH SERRATION 1/16" x 90°

Artikel Nr. Code No.	Backen Typ Jaw Type	Ausführung Version	N	B	H	L	a ₁	Schrauben	a + b (+c)	kg / Satz
								Screws		kg / set
398525150100	SGM CPS 110-08-01	1	8	20	40	50	-	M 6	26,5 + 12	0,7
398525151400	SGM CPS 110-08-02	1	8	20	40	55	-	M 9 x 1	11 + 14	0,7
398525158300	SGM CVS 110-10-01	4	10	25	30	55	3	M 6	11 + 12 + 12	0,7
398525153000	SGM CPS 110-10-01	2	10	22	47	53	-	M 6	9 + 12 + 12	0,9
398525159600	SGM CVS 110-10-02	4	10	32	32	62	3	M 6	9 + 12 + 12	1,1
398525156800	SGM CVS 130-10-01	3	10	25	32	45	5	M 8	12 + 15	0,6
398525155500	SGM CVS 140-10-01	3	10	30	45	70	4	M 10	13 + 19	1,5
398525157000	SGM CVS 140-10-02	4	10	30	50	70	3	M 8	20 + 15 + 15	1,8
398525162900	SGM CPS 130-11-01	1	11	30	40	55	-	M 8	10 + 18	1,2
398525164400	SGM CPS 130-12-01	1	12	30	38	55	-	M 8	10 + 16	1,2
398525167200	SGM CPS 130-12-02	1	12	32	32	60	-	M 10	12 + 19	1,0
398525168500	SGM CPS 160-12-01	1	12	30	38	55	-	M 8	9 + 15	1,2
398525169800	SGM CPS 160-12-02	1	12	30	55	55	-	M 8	9 + 15	1,7
398525172000	SGM CVS 160-12-01	3	12	35	40	72	3	M 8	12 + 15	1,9
398525165700	SGM CPS 200-12-01	1	12	30	55	84	-	M 12	18 + 21	2,3
398525166000	SGM CPS 200-12-02	1	12	35	60	90	-	M 12	14 + 21	3,4
398525171800	SGM CVS 200-12-01	3	12	35	60	95	4	M 12	14 + 21	3,4
398525175900	SGM CPS 160-14-01	1	14	35	60	68	-	M 10	15 + 20	2,6
398525178700	SGM CVS 160-14-01	3	14	35	38	80	4	M 10	15 + 20	2,0
398525176100	SGM CPS 160-14-02	1	14	35	40	72	-	M 12	15 + 21	1,7
398525181000	SGM CPS 250-16-01	1	16	40	60	111	-	M 16	18 + 29	4,7
398525182200	SGM CPS 250-16-02	1	16	40	80	111	-	M 16	18 + 29	6,3
398525185000	SGM CVS 250-16-01	3	16	40	60	120	4	M 16	18 + 29	4,9
398525188900	SGM CPS 160-17-01	1	17	60	60	70	-	M 12	12 + 22	3,3 *
398525191100	SGM CPS 160-17-03	1	17	38	60	70	-	M 12	15 + 22	3,0
398525189100	SGM CPS 160-17-02	1	17	35	40	70	-	M 12	15 + 22	1,6
398525198000	SGM CVS 160-17-01	3	17	35	38	78	4	M 12	15 + 22	1,8
398525193700	SGM CPS 200-17-03	1	17	40	80	90	-	M 14	18 + 24	4,9
398525194000	SGM CPS 200-17-04	1	17	38	60	70	-	M 12	12 + 19	2,9
398525192400	SGM CPS 200-17-02	1	17	38	60	90	-	M 12	25 + 22	4,1
398525190900	SGM CPS 200-17-01	1	17	40	40	90	-	M 12	25 + 22	2,7
398525199300	SGM CVS 200-17-01	3	17	35	40	98	4	M 12	15 + 22	2,4
398525195200	SGM CPS 250-17-01	1	17	38	60	90	-	M 12	12 + 19	4,0

* 2 Backen pro Satz • 2 jaws per set



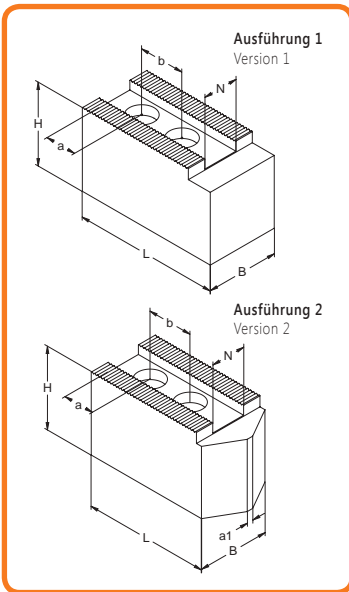
SGM CS



	SCHUNK	FORKARDT	RÖHM	SMW-AUTOBLOK	BERG
1/16" x 90°				HFKS 110; HFKN-D 110	
					KH 110
	HSG 140; ROTA NCD 130		KFD 110-125; KFD 140; KFD-HS 125-130-140		
			KFD-HS 110; KFD-HE 130-140		
					KH 140; KH 160
	ROTA TP 125; TP 125		KFD-HE 140		
				SP/STP 125 bis Bj. 98; STWP 125; HFKS 130-32	
			LVE 125; LVE 160; KFD 130; KFH 140	AL-D/AN-D 125; BH-D 130; HB-D 130; KDV 130; PB-D 130; PBI-D 130; SP/STP 125 ab Bj. 98; BB-D 140	KF 130
		KTHS 130-140; QLC 140; QLK 140			
	HSG 160; ROTA NCD 160-165		KFD-HE 170; KFD-HS 160-175		
					KH 175; KH 200
	ROTA TP 160; TP 160; ROTA NCK plus 165; ROTA NC plus 185; ROTA NCF plus 185; ROTA NCR 250-315			AL-D/AN-D 165; BB-D 175; BH-D/BHD-FC 165; GHD-FC 165; GHDN 165; HBD 165; HFKN-D 165; HYDN-S 180; PB-D/PBI-D 165; SP/STP/STWP 160	
	KTHS 160-175				
HSG 315				KH 250; KH 315	
ROTA 2B 160	2BLE-PS 160-200; 2BLEF 200				
HSL 165; ROTA NC 165; ROTA NCD 185; ROTA NCF 165; ROTA NCO 165; TH/THF 165	KGH/KGHF 160-175; KL/KS 160; KSF 175; KSH/KSPS 160; KT/KTG/KTN 160; KTH 160-175; NH/NHF 160-175; QLC 160-175; QLK 160-175; UVE 160	KFD 160; KFD-AF 160; KFD-HF 160; KFH 160; KFH-F 160; KFH-G 160; KFH-NC 160; LVE 160; SPD 160; SPO 160	HFK/HFKS 160; KDV/KDVG 160; KFMF 160; KJV 160	HES 160; HESF 160; KF 160	
	KTHS 200-250-315				
HSG 200		KFD-HS 200			
HSL 210; ROTA NC 210; ROTA NCD 185-210; ROTA NCF 210; ROTA NCO 210; ROTA TP 200; TH/THF 210; TP 200; ROTA NCK plus 210-250; ROTA NC plus 215; ROTA NCF plus 215	KG/KGH/KGHF 200; KL/KLNC/KP 200; KS/KSHF 200; KSF/KSH/KSPS 200; KT/KTH/KTG/KTGF/KTN 200; NH/NHF 200; QLC/QLK 200; QLC-KS/QLK-KS 200-250; KL/KS 250 (Monforts); NHF 250-290 (Index); UVE 200-250; KS 250	KFD 200; KFD-AF 200; KFD-HE 210; KFD-HF 200; KFH 200; KFH-F 200; KFH-G 200; KFH-NC 200; KFL 250; LVE 200; SPD 215; SPO 215	AL-D/AN-D 210; BB-D 210; BH-D/BH-D FC 210; CD 200; GHD-FC/GHDN 210; HB-D 210; HDB 220; HDL 200; HDN 200-220-250S; HFK/HFKS 200; HFKN-D 210; HYDN-S 210-225; KFMF 200; KJV 200; LP 205; PB-D/PBI-D 210; RC-D 210; KDV/KDVG 200-250; ODL/ODN 200-220; SP/STP/STWP 200	HES 200; HESF 200; KF 200; KHFF 200	
HSG 250		KFD-HS 250			

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WEICHE AUFSATZBACKEN
SOFT TOP JAWS

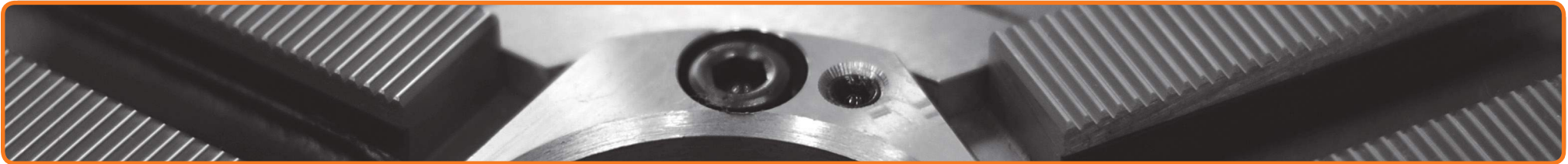
SPITZVERZÄHNUNG ZOLL 1/16" x 90° ODER 3/32" x 90°
INCH SERRATION 1/16" x 90° OR 3/32" x 90°



	Artikel Nr.	Backen Typ	Ausführung	N	B	H	L	a ₁	Schrauben	a + b (+c)	kg / Satz
	Code No.	Jaw Type	Version						Screws		kg / set
1/16" x 90°	398525202900	SGM CPS 200-21-01	1	21	80	80	95	-	M 16	22 + 28	8,1 *
	398525204400	SGM CPS 250-21-02	1	21	48	78	120	-	M 16	30 + 28	9,1
	398525203100	SGM CPS 250-21-01	1	21	50	60	95	-	M 16	15 + 28	5,1
	398525208500	SGM CVS 250-21-01	2	21	48	48	120	4	M 16	20 + 28	5,3
	398525209800	SGM CVS 250-21-02	2	21	48	48	140	4	M 16	30 + 28	6,4
	398525205700	SGM CPS 315-21-01	1	21	48	60	105	-	M 16	15 + 25	5,6
	398525212000	SGM CPS 250-25,5-01	1	25,5	80	80	110	-	M 20	20 + 35	8,9 *
	398525213300	SGM CPS 315-25,5-01	1	25,5	80	80	125	-	M 20	28 + 35	10,4 *
3/32" x 90°	398525214600	SGM CPS 400-25,5-01	1	25,5	80	80	150	-	M 20	28 + 35	12,8 *
	398525249500	SGM CPS 400-20-01	1	20	50	80	150	-	M 20	31 + 38	10,7
	398525254300	SGM CPS 400-25,5-12	1	25,5	60	90	155	-	M 20	30 + 35	15,9
	398525251500	SGM CPS 400-25,5-10	1	25,5	60	80	140	-	M 20	30 + 35	12,5
	398525252800	SGM CPS 400-25,5-11	1	25,5	60	100	155	-	M 18	35 + 40	18,2
	398525253000	SGM CPS 500-25,5-01	1	25,5	60	100	195	-	M 18	37 + 40	23,7
	398525257100	SGM CPS 630-30-01	1	30	75	90	240	-	M 24	42 + 65	31,9
	398525258400	SGM CPS 800-30-01	1	30	75	90	300	-	M 24	68 + 65	41,0

* 2 Backen pro Satz • 2 jaws per set

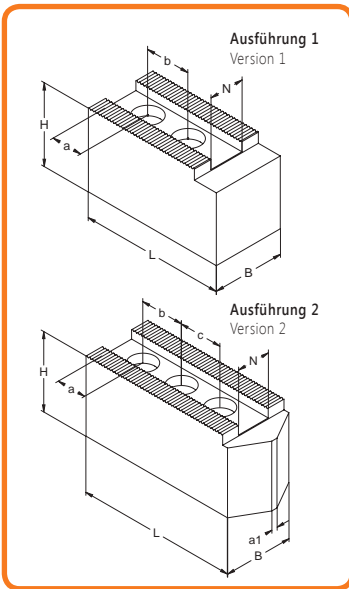




	SCHUNK	FORKARDT	RÖHM	SMW-AUTOBLOK	BERG
1/16" x 90°	ROTA 2B 200	2BLE 200-250 (Monforts); 2BLN 200	KFA 200	KZF 200; KZF-ES 200; 2 CLD 200; US-2 CLD 200	
	HSL 250-315; ROTA NC 250-315; ROTA NC plus 260-315; ROTA NCD 250-315; ROTA NCF 250-315; ROTA NCF plus 260-315; ROTA NCK plus 315; ROTA NCO 260-315; ROTA TP 250-315-350; ROTA NCR 500-630-800; TH/THF 250-315; TP 250-315; ROTA EP 500	KG 250-315; KL 250; KLNC/KP 250-315; KS 315-400; KSH/KSHF 250-400; KSPS 250-300; KT/KTG/KTGF/KTN 250-315; NH/NHF 250-315; NHF 257-290; NHF 400 (Index); QLC/QLK 250-315; QLC-KS/QLK-KS 315-400; UVE 315	KFD 250-315; KFD-AF 250-315; KFD-HE 254-315; KFD-HF 250-315; KFH 250-315; KFH-F 250-315; KFH-G 250-315; KFH-NC 250-315; KFL 315-400; LVE 250-305-315; SPD 300; SPO 300	AL-D/AN-D 250-315; BB-D 250-315; BH-D 250-315; BH-D FC 250-400; CD 250-315; GHD-FC/GHDN 250-305-315-400; GHD 400; HB-D 250-315; HDB 300; HDL/HDN 250-315-400; HFK/HFKS 250-315; HFKN-D 260-315; HYDN-S 250-315; KDV/KDVG 315-400; KFMF 250-315; KFV 250-315; LP 250; ODL/ODN 250-315-400; PB-D/PBI-D 250-315; RCD 250-305-400; SP 250-280-315-350; STP 250-280-315	HES 250; HESF 250; KF 250; KHFF 250; HES 315; HESF 315; KF 315; KHFF 315
	HSG 315		KFD-HS 315		
	ROTA 2B 250	2BLE 250-315; 2BLN 250-315	KFA 250-315	KZF 250-315; KZF-ES 250-315; 2 CLD 250-315; US-2 CLD 250-315	
	ROTA 2B 315				
ROTA 2B 400					
3/32" x 90°					KH 400; KH 500; KH 630
	HSG 400-500; HSL 400; ROTA NC 400-500; ROTA NCD 400-500; ROTA NCF 400-500; ROTA NCO 400-500-630-800; TH/THF 400-500; ROTA NCR 1000	KG 400-500; KL/KLNC 400-500; KP 400-500; KS 500-630; KSH 500; KSHF 630; KS-L 630; KSPS 400; KT/KTGF 400-630; KTG/KTN 400-500; NH/NHF 400-630; QLC/QLK 400; UVE 400-800	KFD 400-500-630-800; KFD-HE 400; KFD-HF 400; KFD-HF 500-630; KFD-HS 400-500; KFH 400-500; KFH-F 400-500; KFH-G 400-500; KFH-NC 400-500; KFL 500-600; LVE 400-500-630-800	AL-D/AN-D 400; BB-N 400-460-500 ab Bj. 98; BH-D 400-450; BHD-FC 500-630; GHD 500-610-640-800; HFK/HFKS 400-500; HFKN-D 400-500; ILD/IND 500-630-800; KDV/KDVG 500; KFV 400-500-630-800; RCD 500-630; BHD 630-800	HES 400; HESF 400; KF 400; KHFF 400; HES 500; HESF 500; KF 500; HES 630; HESF 630; KF 630
	ROTA EP 380; ROTA TB 400; ROTA TB-LH 400; TB 400			BB 400; BB 400 ES; LP 380-460; STP 400	
	ROTA EP 460; ROTA EP-LH 460; ROTA TB 500-610; ROTA TB-LH 500-610; ROTA TB-LH 630-265; TB 500			BB 500; BB 500 ES; BB 630-265 ES; LP 500; STP 500	
	ROTA NC 630-800; ROTA TB 630; ROTA TB 630-325 LH; TB 630			BB 630; BB 630-325 ES; STP 630; BB-N 630	
ROTA TB 800-1000; ROTA TB-LH 850-1000-1200		KFD 1000-1200	BB 800-1000; BB 850-1000 ES; BB-N 800-1000; STP 800		

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WEICHE AUFSATZBACKEN
SOFT TOP JAWS

SPITZVERZÄHNUNG ZOLL 1/16" x 90° ODER 3/32" x 90°
INCH SERRATION 1/16" x 90° OR 3/32" x 90°



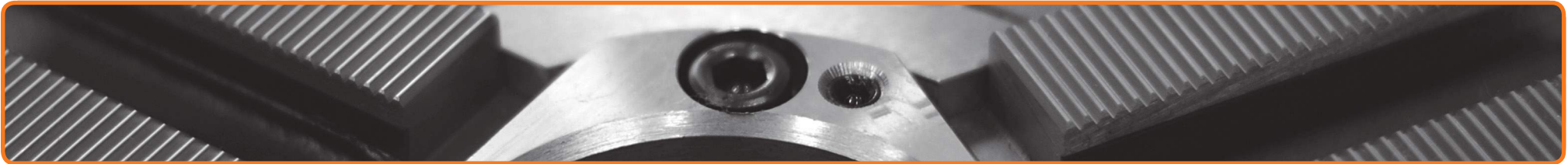
Artikel Nr. Code No.	Backen Typ Jaw Type	Ausführung Version	N	B	H	L	a ₁	a + b (+c)	Schrauben	kg / Satz
									Screws	kg / set
398525285100	SGM CVA 130-10-01	2	10	25	45	53	3	9 + 12 + 12	M 6	0,3
398525284900	SGM CPA 160-10-01	1	10	25	50	70	-	13 + 19	M 10	0,5
398525286400	SGM CPA 130-12-01	1	12	30	38	55	-	10 + 16	M 8	0,4
398525288000	SGM CPA 160-12-01	1	12	30	55	70	-	9 + 15	M 8	0,8
398525287700	SGM CPA 200-12-01	1	12	30	60	84	-	18 + 21	M 12	0,9
398525289200	SGM CPA 160-14-01	1	14	35	60	80	-	15 + 20	M 10	1,1
398525290000	SGM CPA 250-16-01	1	16	40	60	111	-	18 + 29	M 16	1,6
398525291200	SGM CPA 160-17-01	1	17	40	60	70	-	15 + 22	M 12	1,0
398525293800	SGM CPA 200-17-02	1	17	40	60	90	-	12 + 19	M 12	1,4
398525292500	SGM CPA 200-17-01	1	17	40	60	90	-	25 + 22	M 12	1,4
398525294000	SGM CPA 250-21-01	1	21	50	80	120	-	30 + 28	M 16	3,1
398525295300	SGM CPA 400-25,5-01	1	25,5	60	100	155	-	30 + 35	M 20	6,1

1/16" x 90°

3/32" x 90°



SGM CA



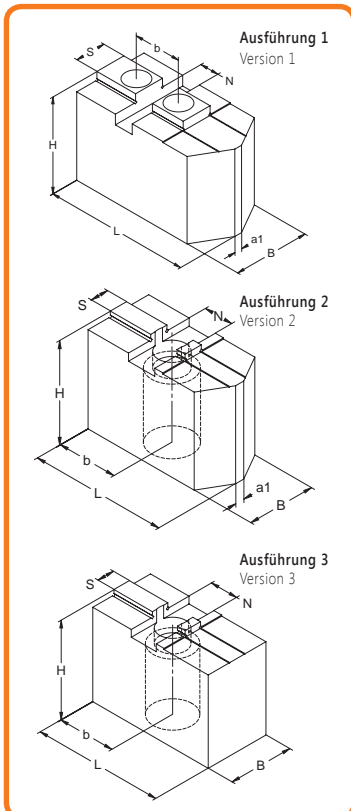
	SCHUNK	FORKARDT	RÖHM	SMW-AUTOBLOK	BERG
1/16" x 90°	HSG 140; ROTA NCD 130		KFD 110-125-140; KFD-HS 125-130-140; KFD-HS 110; KFD-HE 130		KH 140; KH 160
			LVE 125; LVE 160; KFD 130; KFH 140	AL-D/AN-D 125; BH-D 130; HB-D 130; KDV 130; PB-D/PBI-D 130; SP/STP 125 ab Bj. 98; BB-D 140	KF 130
	HSG 160; ROTA NCD 160-165	KGH/KGHF 160-175; KL/KS 160; KSF 175; KSH/KSPS 160; KT/KTG/KTN 160; KTH 160-175; NH/NHF 160-175; QLC 160-175; QLK 160-175; UVE 160	KFD-HE 170; KFD-HS 160-175		KH 175; KH 200
	ROTA TP 160; TP 160; ROTA NCK plus 165; ROTA NCR 250-315; ROTA NC plus 185; ROTA NCF plus 185			AL-D/AN-D 165; BB-D 175; BH-D/BHD-FC 165; GHD-FC 165; GHDN 165; HB-D 165; HFKN-D 165; HYDN-S 180; PB-D/PBI-D 165; SP/STP/STWP 160	HES 200; HESF 200; KF 200; KHFF 200
	HSL 165; ROTA NC 165; ROTA NCD 185; ROTA NCF 165; TH/THF 165; ROTA NCO 165		KFD 160; KFD-AF 160; KFD-HF 160; KFH 160; KFH-F 160; KFH-G 160; KFH-NC 160; LVE 160; SPD 160; SPO 160	HFH/HFKS 160; KDV/KDVG 160; KFMF 160; KfV 160	HES 160; HESF 160; KF 160
	HSG 200; HSG 250		KFD-HS 200-250		
	HSL 210; ROTA NC 210; ROTA NCD 185-210; ROTA NCF 210; ROTA NCO 210; ROTA TP 200; TH/THF 210; TP 200; ROTA NCK plus 210-250; ROTA NC plus 215; ROTA NCF plus 215	KG/KGH/KGHF 200; KL/KLNC/KP 200; KS/KSHF 200-250; KSF/KSH/KSPS 200; KT/KTH/KTG/KTGF/KTN 200; NH/NHF 200; QLC/QLK 200; QLC-KS/QLK-KS 200-250; KL/KS 250 (Monforts); NHF 250-290 (Index); UVE 200-250	KFD 200; KFD-AF 200; KFD-HE 210; KFD-HF 200; KFH 200; KFH-F 200; KFH-G 200; KFH-NC 200; KFL 250; LVE 200; SPD 215; SPO 215	AL-D/AN-D 210; BB-D 210; BH-D/BHD-FC 210; CD 200; GHD-FC/GHDN 210; HB-D 210; HDB 220; HDN 200-220-250S; HFH/HFKS 200; HFKN-D 210; HYDN-S 210-226; KFMF 200; KfV 200; LP 205; PB-D/PBI-D 210; RCD 210; KDV/KDVG 200-250; ODL/ODN 200-220; SP/STP/STWP 200	HES 200; HESF 200; KF 200; KHFF 200
HSL 250-315; ROTA NC 250-315; ROTA NC plus 260-315; ROTA NCD 250-315; ROTA NCF 250-315; ROTA NCF plus 260-315; ROTA NCO 260-315; ROTA TP 250-315; HSG 315; TH/THF 250-315; TP 250-315; ROTA EP 500; ROTA NCK plus 315; ROTA NCR 500-630-800	KG 250-315; KL 250; KLNC/KP 250-315; KS 315-400; KSH/KSHF 250-400; KSPS 250-300; KT/KTG/KTGF/KTN 250-315; NH/NHF 250-315; NHF 250-290; NHF 400 (Index); QLC/QLK 250-315; QLC-KS/QLK-KS 315-400; UVE 315	KFD 250-315; KFD-AF 250-315; KFD-HE 254-315; KFD-HF 250-315; KFD-HS 315; KFH 250-315; KFH-F 250-315; KFH-G 250-315; KFH-NC 250-315; KFL 315-400; LVE 250-305-315; SPD 300; SPO 300	AL-D/AN-D 250-315; BB-D 250-315; BH-D 250-315; BHD-FC 250-400; CD 250-315; GHD-FC/GHDN 250-305-315-400; GHD 400; HB-D 250-315; HDB 300; HDL/HDN 250-315-400; HFH/HFKS 250-315; HFKN-D 260-315; HYDN-S 250-315; KDV/KDVG 315-400; KFMF 250-315; KfV 250-315; LP 250; ODL/ODN 250-315-400; PB-D/PBI-D 250-315; RCD 250-305-400; SP 250-280-305-350; STP 250-280-315	HES 250; HESF 250; KF 250; KHFF 250; HES 315; HESF 315; KF 315; KHFF 315	
3/32" x 90°	HSG 400-500; HSL 400; ROTA NC 400-500-630-800; ROTA NCD 400-500; ROTA NCF 400-500; ROTA NCO 400-500; TH/THF 400-500; ROTA NCR 1000	KG 400-500; KL/KLNC 400-500; KP 400-500; KS 500-630; KSH 500; KSHF 630; KS-L 630; KSPS 400; KT/KTG 400-630; KTG/KTN 400-500; NH/NHF 400-630; QLC/QLK 400; UVE 400-800	KFD 400-500-630-800; KFD-HE 400; KFD-HF 400-500-630; KFD-HS 400-500; KFH 400-500; KFH-F 400-500; KFH-G 400-500; KFH-NC 400-500; KFL 500-600; LVE 400-500-630-800	AL-D/AN-D 400; BB-N 400-460-500 ab Bj. 98; BH-D 400-450; BHD-FC 500-630; GHD 500-610-640-800; HFH/HFKS 400-500; HFKN-D 400-500; ILD/JND 500-630-800; KDV/KDVG 500; KfV 400-500-630-800; RCD 500-630; BH-D 630-800	HES 400; HESF 400; KF 400; KHFF 400; HES 500; HESF 500; KF 500; HES 630; HESF 630; KF 630

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WEICHE AUFSATZBACKEN
SOFT TOP JAWS

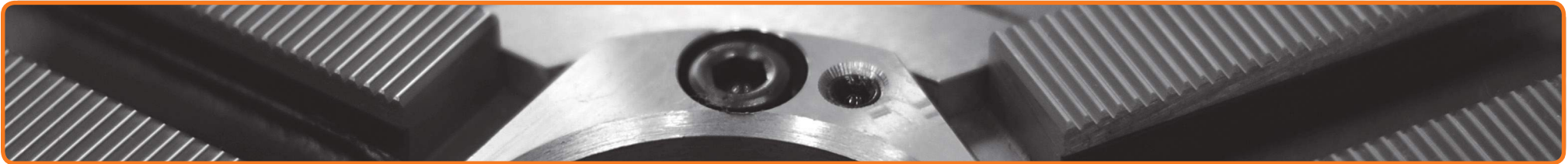
KREUZVERSATZ
TONGUE AND GROOVE

Artikel Nr.	Backen Typ	Ausführung	N	S	B	H	L	a ₁	b	Schrauben	kg / Satz
										Code No.	Jaw Type
398525419100	SGM Z2VS 85-01	2	8	8	22	30	40	3	11	M 8	0,4
398525405900	SGM Z1VS 110-01	1	8	8	25	30	51	3	15	M 6	0,6
398525408700	SGM Z1VS 110-20	1	8	8	22	47	55,3	1	17	M 8	0,8
398525409000	SGM Z1VS 130-01	1	8	10	25	30	60	3	22	M 8	0,7
398525406100	SGM Z1VS 110-10	1	10	10	22	30	53	3	17	M 8	0,5
398525410700	SGM Z1VS 160-01	1	10	16	40	60	76	4	25	M 12	3,0
398525411000	SGM Z1VS 200-01	1	12	16	40	60	94	8	30	M 12	4,0
398525413500	SGM Z1VS 200-21	1	12	16	40	60	94	8	30	M 12	2,6 *
398525422400	SGM Z2VS 130-01	2	13	8	30	45	60	4	26,5	M 12	1,4
398525421100	SGM Z2PS 125-01	3	16	14	40	48	60	-	29	M 12	2,3 *
398525423700	SGM Z2PS 160-01	3	18	18	60	60	76	-	35	M 16	5,6 *
398525412200	SGM Z1VS 250-01	1	16	20	50	80	117	12	40	M 16	8,2
398525414800	SGM Z1VS 250-21	1	16	20	50	80	117	12	40	M 16	5,5 *
398525415000	SGM Z1VS 315-01	1	16	20	50	80	149	6	50	M 16	10,9
398525416300	SGM Z1VS 315-21	1	16	20	50	80	149	6	50	M 16	7,4 *
398525417600	SGM Z1VS 400-01	1	18	22	60	100	180	12	60	M 16	21,1
398525418900	SGM Z1VS 400-21	1	18	22	60	100	180	12	60	M 16	14,7 *

Ø 85 - 400 mm

* 2 Backen pro Satz • 2 jaws per set

SGM ZS

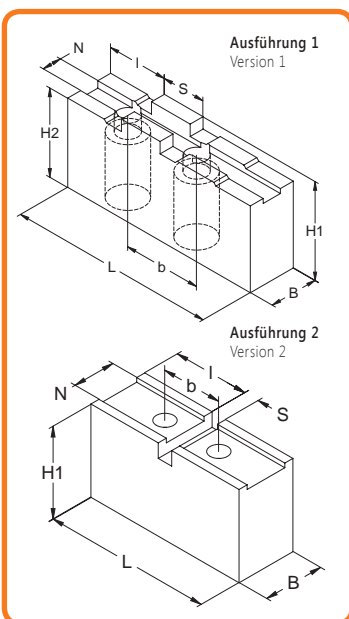


	SCHUNK	FORKARDT	RÖHM	SMW-AUTOBLOK	BERG
Ø 85 - 400 mm			KFD 85		
			KFD 110; KFD 125	HFK 110; HFKS 110	
	TH 110-25,5		KFD 110; KFD-HS 110		
	ROTA NCR 165	KGH 130-30	KFD-HS 130		
	HSG 110		KFD-HS 110		
	ROTA NCO 165	KG 160; KT 160	KFD 160; KFD-HS 160-175; KF/SK 160		GFK 2/157; GFK 3/157; KF 3/160; KFN 2/160
	ROTA NCO 200-210	KG 200; KT 200; KTGF 200	KFD 200; KFD-HN 220; KFD-HS 200; KF/SK 200		GFK 2/187; GFK 3/187; KF 3/200; KFN 2/200
	ROTA 2B 200				
		KG 130; KS 130; KS/PK 130	KFD 130-140; KF/SK 130		
	ROTA 2B 125	2BLE 125; 2BLN 125	KFA 125; KFD-G 125	CL-C 125; KZF 125; KZF-ES 125	
	ROTA 2B 160	2BLE 160; 2BLEPK 160; 2BLN 160	KFA 160; KFD-G 160	CL-C 160; KZF 160; KZF-ES 160	
	ROTA NCO 250-260	KG 250; KT 250; KTG 250; KTN 250	KFD 250; KFD-HN 280; KFD-HS 250		KF 3/250; KFN 2/250; GFK 2/280; GFK 3/280
	ROTA 2B 250				
	ROTA NCO 315		KFD 315; KFD-HN 350		
	ROTA 2B 315				
	ROTA NCO 400				
	ROTA 2B 400				

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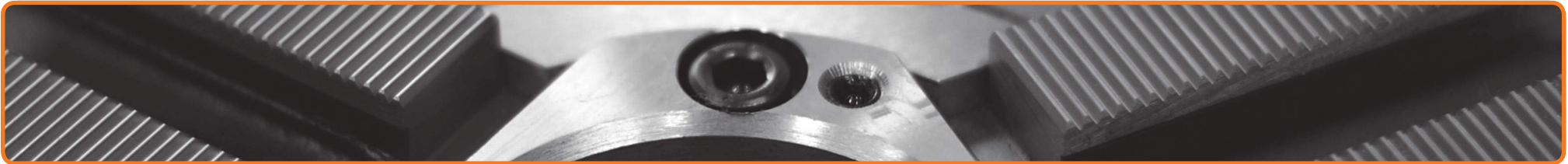


WEICHE AUFSATZBACKEN
SOFT TOP JAWS

KREUZVERSATZ
TONGUE AND GROOVE

Artikel Nr.	Backen Typ	Ausführung	N	S	B	H ₁	H ₂	L	b	I	kg / Satz
											Code No.
398525436700	SGM Z5PS 140-01	1	8	18	20	40	36	69	32	25	0,9
398525438200	SGM Z5PS 160-01 F	1	8	18	25	42	38	85	32	25	1,5
398525443000	SGM Z5PS 200-01 F	1	10	20	22	47	43	105	40	34	2,0
398525449700	SGM Z5PS 250-01 F	1	12	20	32	55	50	125	40	36	3,7
398525458600	SGM Z5PS 315-01 F	1	12	26	37	62	56	145	54	45	6,1
398525478000	SGM Z6PS 125-01	2	14	5	20	30	-	55	20	25	0,6
398525468800	SGM Z5PS 400-01 F	1	18	30	45	82	75	180	60	50	13,6
398525475100	SGM Z5PS 500-01	1	18	40	60	90	82	220	76	58	23,3
398525476400	SGM Z5PS 630-01	1	24	40	65	118	110	260	82	70	39,1
398525477700	SGM Z5PS 1000-01	1	24	40	76	150	142	350	82	70	82,5

Ø 140 - 1000 mm

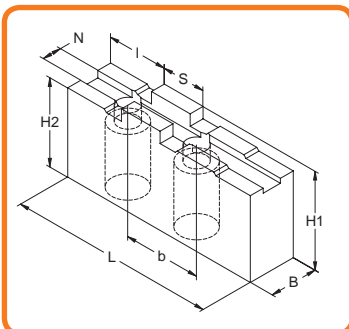


	SCHUNK	FORKARDT	RÖHM	SMW-AUTOBLOK	BERG
Ø 140 - 1000 mm			DURO-NC 140-168	KNCS 140; KNCS-N 140	
	ROTA-G 160; ROTA NCW 185; ROTA-S 160; ROTA-S plus 160; ROTA THW 165; ROTA NCR 200; ROTA THW plus 165-185; THW 165	F 160; F+ 160; FNC 175; KTNC 160; KTNCV 160-175	DURO 160; DURO-NC 160-175; DURO NCE 160; DURO-NCE 175; DURO-NCES 175	HG 160; HG-F 160; HG-N 160; KNCS 160-175; KNCS-N 170; KNSP 160; RMG 160	KHNC 160; KHNC 185
	ROTA-G 200; ROTA NCW 225; ROTA NCWF 210; ROTA-S 200; ROTA-S plus 200; ROTA THW 210; ROTA THW plus 215; ROTA THWB 210; THW 210 R/F; ROTA THW vario 215	F 200; F+ 200; FNC 200; KTNC 200; KTNCV 200	DURO 200; DURO-NC 200-225; DURO-NCE 200; DURO-NCES 200	HG 200; HG-F 210; HG-N 210; KNCS 200-210; KNCS-N 210-225; KNCS-NB 210; KNSP 200; RMG 200	KHNC 200
	ROTA-G 250-315; ROTA NCW 265-315; ROTA NCWF 250-315; ROTA-S 250; ROTA-S plus 250; ROTA THW 250-315; ROTA THW plus 260-315; ROTA THWB 265; THW 250-265-R/F; THW 315-R	F 250; F+ 250; FNC 250-315; KTNC/KTNCV 250-315; UNC 250-315	DURO 250; DURO-NC 250; DURO-NCE 250-315; DURO-NCES 250; DURO-NCES 315	HG 250-315; HG-F 260; HG-N 260-315; KNCS 250-315; KNCS-N 260-275-315-340; KNCS-NB 260; KNCS-NB 315; RMG 250	KHNC 250; KHNC 315
	ROTA-G 400; ROTA-S 315; ROTA-S plus 315; ROTA THW 400; ROTA THWB 315; THW 315-F; THW 400-R/F	F 315; F+ 315; FNC 400; KTNC 360-400; KTNCV 400; UNC 400	DURO 315; DURO-NC 315; DURO-NCE 400; DURO-NCES 315; DURO-NCES 400	HG-F 315; HG 400; HG-N 400; KNCS/KNCS-N 400; KNCS-NB 400; RMG 315	KHNC 400
		F 125; F+ 125	DURO 125	RMG 125	
	ROTA-G 500; ROTA-S 400-500; ROTA-S plus 400-500; ROTA THW 500-630-800; ROTA THWB 400-500; THW 500-R/F; THW 630-R	F 400-500 L; F+ 400-500 L; FNC 500-630; KTNC/KTNCV 500-630; UNC 500	DURO 400-500; DURO-NC 400-500; DURO-NCE 500; DURO-NCES 400	HG 500-630; HG-N 500-630; HG-F 400-500; KNCS 500-630; KNCS-N 500-630; KNCS-NB 500-630-800	KHNC 500
		F 500			
	ROTA-G 630; ROTA-S 630-800; ROTA-S plus 630-800	F 630; F+ 630	DURO 630; DURO-NC 630	HG-F 630	
	ROTA-S 1000; ROTA-S plus 1000				

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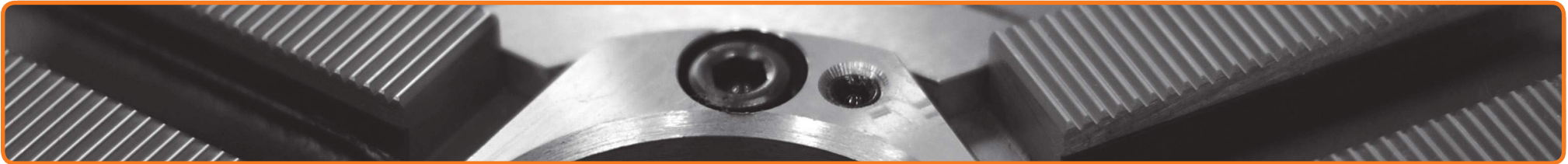


WEICHE AUFSATZBACKEN
SOFT TOP JAWS

KREUZVERSATZ
TONGUE AND GROOVE

Artikel Nr.	Backen Typ	N	S	B	H ₁	H ₂	L	b	I	kg / Satz
										Code No.
398525437000	SGM Z5PS 140-02	8	18	30	45	41	63	32	19	1,5
398525439500	SGM Z5PS 160-02	8	18	30	55,5	51,5	85	32	19	2,7
398525440200	SGM Z5PS 160-03	8	18	35	40	36	63	32	19	1,6
398525441500	SGM Z5PS 160-04	8	18	40	60	56	70	32	19	3,3
398525442800	SGM Z5PS 160-05	8	18	40	80	76	85	32	19	5,4
398525444300	SGM Z5PS 200-02	10	20	30	55,5	51,5	100	40	23	3,2
398525445600	SGM Z5PS 200-03	10	20	22	55,5	51,5	100	40	23	2,2
398525446900	SGM Z5PS 200-04	10	20	40	40	36	70	40	23	2,1
398525447100	SGM Z5PS 200-05	10	20	40	60	56	85	40	23	4,0
398525448400	SGM Z5PS 200-06	10	20	40	80	76	95	40	23	6,1
398525450400	SGM Z5PS 250-02	12	20	40	60	55	90	40	26	3,9
398525451700	SGM Z5PS 250-03	12	20	40	60	55	125	40	26	5,6
398525452000	SGM Z5PS 250-04	12	20	40	80	75	125	40	26	7,7
398525453200	SGM Z5PS 250-05	12	20	40	100	95	125	40	26	9,7
398525454500	SGM Z5PS 250-06	12	20	40	120	115	125	40	26	11,7
398525455800	SGM Z5PS 250-07	12	20	60	60	55	90	40	26	6,2
398525456000	SGM Z5PS 250-08	12	20	80	60	55	90	40	26	8,6
398525457300	SGM Z5PS 250-09	12	20	80	100	95	125	40	26	20,8
398525459900	SGM Z5PS 315-02	12	26	40	60	54	110	54	30	4,9
398525460600	SGM Z5PS 315-03	12	26	40	60	54	145	54	30	6,6
398525461900	SGM Z5PS 315-04	12	26	40	100	94	145	54	30	11,4
398525462100	SGM Z5PS 315-05	12	26	40	120	114	145	54	30	13,8
398525463400	SGM Z5PS 315-06	12	26	40	150	144	145	54	30	17,5
398525464700	SGM Z5PS 315-07	12	26	50	80	74	145	54	30	11,5
398525465000	SGM Z5PS 315-08	12	26	60	60	54	110	54	30	7,7
398525466200	SGM Z5PS 315-09	12	26	80	60	54	110	54	30	10,5
398525467500	SGM Z5PS 315-10	12	26	80	80	74	110	54	30	14,4
398525469000	SGM Z5PS 400-02	18	30	60	80	73	130	60	35	11,7
398525470800	SGM Z5PS 400-03	18	30	60	100	93	155	60	35	18,0
398525471000	SGM Z5PS 400-04	18	30	60	120	113	155	60	35	21,9
398525472300	SGM Z5PS 400-05	18	30	80	80	73	130	60	35	16,2
398525473600	SGM Z5PS 400-06	18	30	60	180	173	160	60	35	34,6
398525474900	SGM Z5PS 400-07	18	30	96	115	108	115	60	35	25,6

Ø 140 - 400 mm

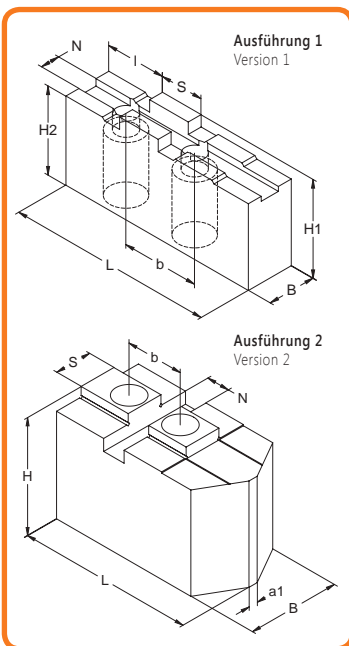


	SCHUNK	FORKARDT	RÖHM	SMW-AUTOBLOK	BERG
Ø 140 - 400 mm	ROTA-G 160; ROTA NCW 185; ROTA-S 160; ROTA-S plus 160; ROTA THW 165; ROTA THW plus 165-185; THW 165; ROTA NCR 200	F 160; F+ 160; FNC 175; KTNC 160; KTNCV 160-175	DURO-NC 140-168 DURO 160; DURO-NC 160-175; DURO-NCE 160-175; DURO-NCES 175	KNCS 140; KNCS-N 140 HG 160; HG-F 160; HG-N 160; KNCS 160-175; KNCS-N 170; KNSP 160; RMG 160	KHNC 160; KHNC 185
	ROTA-G 200; ROTA NCW 225; ROTA NCWF 210; ROTA-S 200; ROTA-S plus 200; ROTA THW 210; ROTA THW plus 215; ROTA THWB 210; THW 210 R/F; ROTA THW vario 215	F 200; F+ 200; FNC 200; KTNC 200; KTNCV 200	DURO 200; DURO-NC 200-225; DURO-NCE 200; DURO-NCES 200	HG 200; HG-F 210; HG-N 210; KNCS 200-210; KNCS-N 210-225; KNCS-NB 210; KNSP 200; RMG 200	KHNC 200
	ROTA-G 250-315; ROTA NCW 265-315; ROTA NCWF 250-315; ROTA-S 250; ROTA-S plus 250; ROTA THW 250-315; ROTA THW plus 260-315; ROTA THWB 265; THW 250-265-R/F; THW 315-R	F 250; F+ 250; FNC 250-315; KTNC/KTNCV 250-315; UNC 250-315	DURO 250; DURO-NC 250; DURO-NCE 250-315; DURO-NCES 250; DURO-NCES 315	HG 250-315; HG-F 260; HG-N 260-315; KNCS 250-315; KNCS-N 260-275-315-340; KNCS-NB 260; RMG 250	KHNC 250; KHNC 315
	ROTA-G 400; ROTA-S 315; ROTA-S plus 315; ROTA THW 400; ROTA THWB 315; THW 315-F; THW 400-R/F	F 315; F+ 315; FNC 400; KTNC 360-400; KTNCV 400; UNC 400	DURO 315; DURO-NC 315; DURO-NCE 400; DURO-NCES 315; DURO-NCES 400	HG-F 315; HG 400; HG-N 400; KNCS/KNCS-N 400; RMG 315	KHNC 400
	ROTA-G 500; ROTA-S 400-500; ROTA-S plus 400-500; ROTA THW 500-630-800; ROTA THWB 400-500; THW 500-R/F; THW 630-R	F 400-500 L; F+ 400-500 L; FNC 500-630; KTNC/KTNCV 500-630; UNC 500	DURO 400-500; DURO-NC 400-500; DURO-NCE 500; DURO-NCES 400	HG 500-630; HG-N 500-630; HG-F 400-500; KNCS 500-630; KNCS-N 500-630	

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WEICHE AUFSATZBACKEN
SOFT TOP JAWS

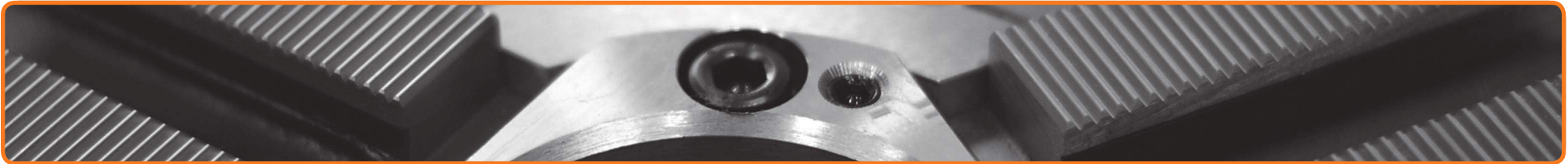
KREUZVERSATZ
TONGUE AND GROOVE

Artikel Nr.	Backen Typ	Ausführung	N	S	B	H	L	a ₁	b	Schrauben	kg / Satz
Code No.	Jaw Type	Version								Screws	kg / set
398525480000	SGM Z1VA 110-20	2	8	8	22	47	55,3	1	17	M 8	0,3

Artikel Nr.	Backen Typ	Ausführung	N	S	B	H ₁	H ₂	L	b	I	kg / Satz
Code No.	Jaw Type	Version									kg / set
398525482500	SGM Z5PA 160-01	1	8	18	25	50	46	85	32	25	0,7
398525483800	SGM Z5PA 200-01	1	10	20	25	50	46	105	40	35	0,8
398525484000	SGM Z5PA 250-01	1	12	20	40	60	55	125	40	35	1,9
398525485300	SGM Z5PA 315-01	1	12	26	40	60	54	145	54	45	2,3
398525486600	SGM Z5PA 400-01	1	18	30	50	80	73	180	60	50	4,7
398525487900	SGM Z5PA 630-01	1	24	40	65	118	110	260	82	70	13,6
398525488100	SGM Z5PA 1000-01	1	24	40	80	155	147	350	82	70	31,2

Ø 110 - 1000 mm



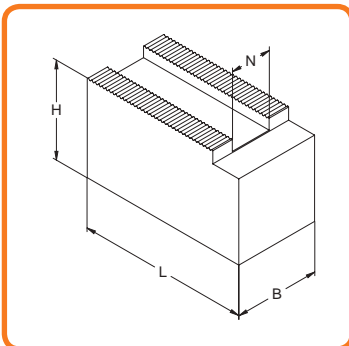


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SCHUNK	FORKARDT	RÖHM	SMW-AUTOBLOK	BERG
TH 110-25.5		KFD 110; KFD-HS 110		

Ø 110 - 1000 mm	SCHUNK	FORKARDT	RÖHM	SMW-AUTOBLOK	BERG
	ROTA-G 160; ROTA NCW 185; ROTA-S 160; ROTA-S plus 160; ROTA THW 165; ROTA NCR 200; ROTA THW plus 165-185; THW 165	F 160; F+ 160; FNC 175; KTNC 160; KTNCV 160-175	DURO 160; DURO-NC 160-175; DURO-NCE 160-175; DURO-NCES 175	HG 160; HG-F 160; HG-N 160; KNCS 160-175; KNCS-N 170; KNSP 160; RMG 160	KHNC 160; KHNC 185
	ROTA-G 200; ROTA NCW 225; ROTA NCWF 210; ROTA-S 200; ROTA-S plus 200; ROTA THW 210; ROTA THW plus 215; ROTA THWB 210; THW 210 R/F; ROTA THW vario 215	F 200; F+ 200; FNC 200; KTNC 200; KTNCV 200	DURO 200; DURO-NC 200-225; DURO-NCE 200; DURO-NCES 200	HG 200; HG-F 210; HG-N 210; KNCS 200-210; KNCS-N 210-225; KNCS-NB 210; KNSP 200; RMG 200	KHNC 200
	ROTA-G 250-315; ROTA NCW 265-315; ROTA NCWF 250-315; ROTA-S 250; ROTA-S plus 250; ROTA THW 250-315; ROTA THW plus 260-315; ROTA THWB 265; THW 250-265-R/F; THW 315-R	F 250; F+ 250; FNC 250-315; KTNC/KTNCV 250-315; UNC 250-315	DURO 250; DURO-NC 250; DURO-NCE 250-315; DURO-NCES 250; DURO-NCES 315	HG 250-315; HG-F 260; HG-N 260-315; KNCS 250-315; KNCS-N 260-275-315-340; KNCS-NB 260; KNCS-NB 315; RMG 250	KHNC 250; KHNC 315
	ROTA-G 400; ROTA-S 315; ROTA-S plus 315; ROTA THW 400; ROTA THWB 315; THW 315-F; THW 400-R/F	F 315; F+ 315; FNC 400; KTNC 360-400; KTNCV 400; UNC 400	DURO 315; DURO-NC 315; DURO-NCE 400; DURO-NCES 315; DURO-NCES 400	HG-F 315; HG 400; HG-N 400; KNCS/KNCS-N 400; KNCS-NB 400; RMG 315	KHNC 400
	ROTA-G 500; ROTA-S 400-500; ROTA-S plus 400-500; ROTA THW 500-630-800; ROTA THWB 400-500; THW 500-R/F; THW 630-R	F 400-500 L; F+ 400-500 L; FNC 500-630; KTNC/KTNCV 500-630; UNC 500	DURO 400-500; DURO-NC 400-500; DURO-NCE 500; DURO-NCES 400	HG 500-630; HG-N 500-630; HG-F 400-500; KNCS 500-630; KNCS-N 500-630; KNCS-NB 500-630-800	KHNC 500
	ROTA-G 630; ROTA-S 630-800; ROTA-S plus 630-800	F 630; F+ 630	DURO 630; DURO-NC 630	HG-F 630	
	ROTA-S 1000; ROTA-S plus 1000				

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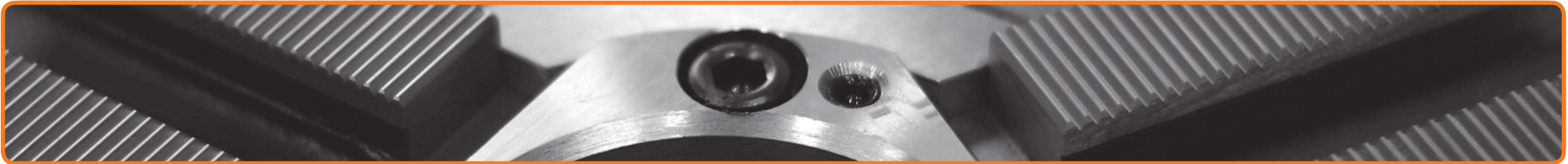
WEICHE BACKENROHLINGE • UNGEBOHRT
SOFT JAW BLANKS • WITHOUT BOLT HOLES

SPITZVERZÄHRUNG METRISCH 1,5 mm x 60°
METRIC SERRATION 1,5 mm x 60°



Artikel Nr.	Backen Typ	N	B	H	L	kg / Satz
Code No.	Jaw Type					kg / set
mit Nut 10 mm • with slot 10 mm						
398525102800	SGM MPS 110-10-01R	10	22	47	55	1,3
mit Nut 12 mm • with slot 12 mm						
398525104300	SGM MPS 160-12-01R	12	35	60	80	3,8
mit Nut 14 mm • with slot 14 mm						
398525107100	SGM MPS 200-14-02R	14	40	40	70	2,5
398525108400	SGM MPS 200-14-03R	14	40	40	95	3,3
398525109700	SGM MPS 200-14-04R	14	40	60	70	3,8
398525110400	SGM MPS 200-14-05R	14	40	60	95	5,1
398525106900	SGM MPS 200-14-01R	14	40	80	95	6,9
398525111700	SGM MPS 200-14-06R	14	40	100	95	8,7
398525112000	SGM MPS 200-14-07R	14	60	60	70	5,7
398525113200	SGM MPS 200-14-08R	14	80	60	70	7,6
mit Nut 16 mm • with slot 16 mm						
398525117300	SGM MPS 250-16-02R	16	40	60	90	4,8
398525118600	SGM MPS 250-16-03R	16	40	60	110	5,9
398525116000	SGM MPS 250-16-01R	16	40	80	120	8,7
398525119900	SGM MPS 250-16-04R	16	40	100	110	10,0
398525120600	SGM MPS 250-16-05R	16	50	120	110	15,2
398525121900	SGM MPS 250-16-06R	16	60	60	95	7,7
398525122100	SGM MPS 250-16-07R	16	60	90	95	11,7
398525123400	SGM MPS 250-16-08R	16	80	60	95	10,4
mit Nut 21 mm • with slot 21 mm						
398525125000	SGM MPS 315-21-01R	21	50	60	130	8,8
398525126200	SGM MPS 315-21-02R	21	50	80	130	11,8
398525127500	SGM MPS 315-21-03R	21	50	120	130	17,9
398525128800	SGM MPS 315-21-04R	21	60	150	130	27,0
398525129000	SGM MPS 315-21-05R	21	80	80	130	19,1

1,5 mm x 60°

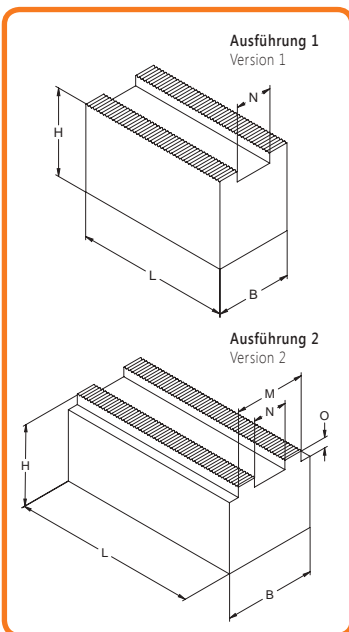


	SCHUNK	KITAGAWA	RÖHM	SMW-AUTOBLOK	HOWA
1,5 mm x 60°	mit Nut 10 mm • with slot 10 mm				
	HO 1 MA 4; HO 24 M 5; HO 1 MA 5				
	mit Nut 12 mm • with slot 12 mm				
	ROTA NCD 165-185; ROTA NC/NCF 165; ROTA NCK 165; HSL 165; ROTA NCK plus 165; ROTA NC/NCF plus 185	AS 165; B 06; BB 06; B 106; B 160; B 206; BB 206; B 7; B 07; HJA 5-6; HO 6; HOB 6; HOH 06; HOH 106; HOH 160; HOH 206; HOS 6; N 06; N 160	KFD-HE 170	AL-M 125-165; AN-M 125-165; BB-M 140-175; BH-M 130-165; BH-M FC 165; HB-M 130-165; HFKN-M 165; PB-M/PBI-M 130-165	HO 7 MA 6; HO 15 M 6; HO 22 M 6; HO 24 M 6; HO 27 M 6; HO 37 M 6; HO 47 M 6
	mit Nut 14 mm • with slot 14 mm				
	ROTA NCD 210; ROTA NC/NCF 210; ROTA NCK 210; HSL 210; ROTA NCK plus 210; ROTA NC plus 215; ROTA NCF plus 215	AS 210; B 08; B 108; B 200; B 208; BB 08; BB 208; HJA 6-8; HO 8; HOB 8; HOH 8; HOH 108; HOH 200; HOH 208; HOS 8; N 08; N 200	KFD-HE 210	AL-M 210; AN-M 210; BB-M 210; BH-M 210; BH-M FC 210; HB-M 210; HFKN-M 210; PB-M/PBI-M 210	HO 7 MA 8; HO 15 M 8; HO 23 M 8
mit Nut 16 mm • with slot 16 mm					
ROTA NCD 250; ROTA NC/NCF 250; ROTA NCK 250; HSL 250; ROTA NCK plus 250; ROTA NC plus 260; ROTA NCF plus 260	AS 250; B 10; B 110; B 210; B 250; BB 10; BB 210; HJA 6-10; HJA 8-10; HO 10; HOB 10; HOH 10; HOH 110; HOH 210; HOH 250; HOS 10; N 10; N 250	KFD-HE 254	AL-M 250; AN-M 250; BB-M 250; BH-M 250; BH-M FC 250; HBM 250; HFKN-M 260; PB-M/PBI-M 250	HO 22 M 8; HO 24 M 8; HO 27 M 8; HO 37 M 8; HO 47 M 8; HO 7 MA 10; HO 15 M 10; HO 23 M 10	
mit Nut 21 mm • with slot 21 mm					
ROTA NCD 315; ROTA NCK 315; HSL 315; ROTA NCK plus 315; ROTA NC plus 315; ROTA NCF plus 315	B 112; B 212; BB 212; HOH 112; HOH 212	KFD-HE 315	AL-M 315; AN-M 315; BB-M 305-315; BH-M 315; BH-M FC 315-400; GH-M 400; HB-M 305-315; HFKN-M 315; PB-M/PBI-M 315; RC-M 305-315-400	HO 27 M 12; HO 37 M 12; HO 47 M 12	

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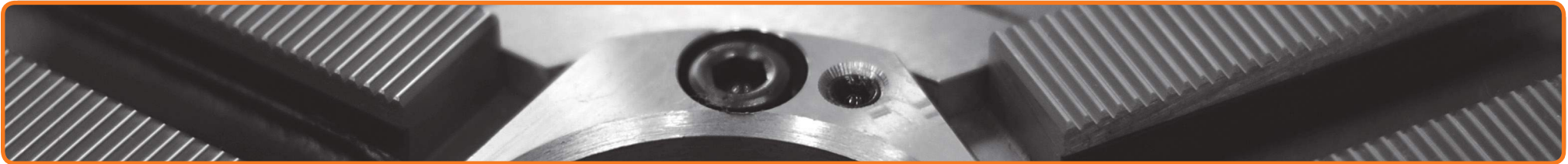
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WEICHE BACKENROHLINGE • UNGEBOHRT
SOFT JAW BLANKS • WITHOUT BOLT HOLES

SPITZVERZÄHRUNG ZOLL 1/16" x 90° ODER 3/32" x 90°
INCH SERRATION 1/16" x 90° OR 3/32" x 90°

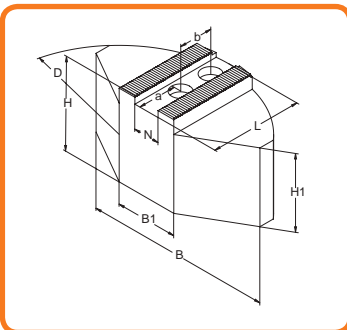
Artikel Nr.	Backen Typ	Ausführung	M	N	O	B	H	L	kg / Satz		
Code No.	Jaw Type	Version								kg / set	
mit Nut 17 mm • with slot 17 mm											
1/16" x 90°	398525217400	SGM CPS 160-17-01R	1	-	17	-	40	40	70	2,5	
	398525218700	SGM CPS 160-17-02R	1	-	17	-	40	40	90	3,2	
	398525219000	SGM CPS 160-17-03R	1	-	17	-	40	40	105	3,7	
	398525220700	SGM CPS 160-17-04R	1	-	17	-	40	60	70	3,8	
	398525221000	SGM CPS 160-17-05R	1	-	17	-	40	60	90	4,8	
	398525222200	SGM CPS 160-17-06R	1	-	17	-	40	60	105	5,7	
	398525223500	SGM CPS 160-17-07R	1	-	17	-	40	60	120	6,5	
	398525227600	SGM CPS 160-17-11R	1	-	17	-	40	80	90	6,5	
	398525224800	SGM CPS 160-17-08R	1	-	17	-	40	100	90	8,2	
	398525225000	SGM CPS 160-17-09R	1	-	17	-	40	120	90	9,9	
	398525226300	SGM CPS 160-17-10R	2	40	17	5	50	80	90	8,2	
	398525228900	SGM CPS 160-17-12R	2	40	17	5	60	60	70	5,7	
	398525229100	SGM CPS 160-17-13R	2	40	17	5	60	60	90	7,3	
	398525230900	SGM CPS 160-17-14R	2	40	17	5	80	60	90	9,8	
	mit Nut 21 mm • with slot 21 mm										
	1/16" x 90°	398525233700	SGM CPS 250-21-01R	1	-	21	-	50	60	90	6,1
		398525234000	SGM CPS 250-21-02R	1	-	21	-	50	60	105	7,1
		398525238000	SGM CPS 250-21-06R	1	-	21	-	50	80	120	10,9
398525239300		SGM CPS 250-21-07R	1	-	21	-	50	80	150	13,6	
398525235200		SGM CPS 250-21-03R	1	-	21	-	50	100	120	13,7	
398525236500		SGM CPS 250-21-04R	1	-	21	-	50	120	120	16,5	
398525237800		SGM CPS 250-21-05R	1	-	21	-	50	150	120	20,7	
398525240000		SGM CPS 250-21-08R	2	50	21	5	60	60	90	7,3	
398525241300		SGM CPS 250-21-09R	2	50	21	5	60	60	105	8,5	
398525242600		SGM CPS 250-21-10R	2	50	21	5	60	80	90	9,8	
398525243900		SGM CPS 250-21-11R	2	50	21	5	60	80	105	11,5	
398525244100		SGM CPS 250-21-12R	2	50	21	5	60	80	120	13,1	
398525245400		SGM CPS 250-21-13R	2	50	21	5	80	60	90	9,8	
398525246700		SGM CPS 250-21-14R	2	50	21	5	80	80	120	17,6	
mit Nut 25,5 mm • with slot 25,5 mm											
3/32" x 90°	398525261700	SGM CPS 400-25,5-01R	1	-	25,5	-	60	60	140	11,3	
	398525262000	SGM CPS 400-25,5-02R	1	-	25,5	-	60	80	140	15,2	
	398525263200	SGM CPS 400-25,5-03R	1	-	25,5	-	60	100	140	19,1	
	398525264500	SGM CPS 400-25,5-04R	1	-	25,5	-	60	100	155	21,2	
	398525265800	SGM CPS 400-25,5-05R	1	-	25,5	-	60	100	195	26,7	
	398525266000	SGM CPS 400-25,5-06R	1	-	25,5	-	60	120	155	25,6	
	398525267300	SGM CPS 400-25,5-07R	1	-	25,5	-	60	160	155	34,3	
	398525268600	SGM CPS 400-25,5-08R	1	-	25,5	-	60	200	155	43,0	
	398525269900	SGM CPS 400-25,5-09R	2	60	25,5	5	80	80	155	22,6	
	398525270600	SGM CPS 400-25,5-10R	2	60	25,5	5	100	100	155	35,6	



	SCHUNK	FORKARDT	RÖHM	SMW-AUTOBLOK	BERG
	mit Nut 17 mm • with slot 17 mm				
1/16" x 90°	HSG 200-250; HSL 165-210; ROTA 2B 160; ROTA NC 165-210; ROTA NCD 185-210; ROTA NCF 165-210; ROTA NCO 165-210; ROTA TP 200; TH/THF 165-210; TP 200; ROTA NCK plus 210-250; ROTA NC plus 215; ROTA NCF plus 215	KGH/KGHF 160-175-200; KL/KS 160-200; KSF 175-200; KSH/KSPS 160-200; KT/KTG/KTN 160-200; KTH 160-175-200; NH/NHF 160-175-200; QLC 160-175-200; QLK 160-175-200; QLC-KS/QLK-KS 200-250; KLNC/KP 200; KS/KSHF 200-250; KTGf 200; KL/KS 250 (Monforts); NHF 250-290 (Index); UVE 160-200-250	KFD 160-200; KFD-AF 160-200; KFD-HE 210; KFD-HF 160-200; KFD-HS 200-250; KFH 160-200; KFH-F 160-200; KFH-G 160-200; KFH-NC 160-200; LVE 160-200; SPD 160-215; SPO 160-215	AL-D/AN-D 210; BB-D 210; BH-D/BHD-FC 210; CD 200; GHD-FC/GHDN 210; HB-D 210; HDB 220; HDN 200-220-250S; HFK/HFKS 160-200; HFKN-D 210; HYDN-S 210-226; KFMF 160-200; KfV 160-200; LP 205; PB-D/PBI-D 210; RCD 210; KDV/KDVG 160-200-250; ODL/ODN 200-220; SP/STP/STWP 200	HES 160; HESF 160; KF 160; HES 200; HESF 200; KF 200; KHFF 200
	ROTA 2B 200; HSG 315; HSL 250-315; ROTA NC 250-315; ROTA NCD 250-315; ROTA NCF 250-315; ROTA NCO 260-315; ROTA TP 250-315; TH/THF 250-315; TP 250-315; ROTA NCK plus 315; ROTA NC plus 260-315; ROTA NCF plus 260-315; ROTA NCR 500-630-800	2BLE 200; 2 BLE 250 (Monforts); 2BLN 200; KG 250-315; KL 250; KLNC/KP 250-315; KS 315-400; KSH/KSHF 250-400; KSPS 250-300; KT/KTG/KTGf/KTN 250-315; NH/NHF 250-315; NHF 257-290; NHF 400 (Index); QLC/QLK 250-315; QLC-KS/QLK-KS 315-400; UVE 315	KFD 250-315; KFD-AF 250-315; KFD-HE 254-315; KFD-HF 250-315; KFD-HS 315; KFH 250-315; KFH-F 250-315; KFH-G 250-315; KFH-NC 250-315; KFL 315-400; LVE 250-305-315; SPD 300; SPO 300	AL-D/AN-D 250-315; BB-D 250-315; BH-D 250-315; BHD-FC 250-400; CD 250-315; GHD-FC/GHDN 250-305-315-400; GHD 400; HB-D 250-315; HDB 300; HDL/HDN 250-315-400; HFK/HFKS 250-315; HFKN-D 260-315; HYDN-S 250-315; KDV/KDVG 315-400; KFMF 250-315; KfV 250-315; LP 250; ODL/ODN 250-315-400; PB-D/PBI-D 250-315; RCD 250-305-400; SP 250-280-305-350; STP 250-280-315	HES 250; HESF 250; KF 250; KHFF 250; HES 315; HESF 315; KF 315; KHFF 315
	mit Nut 25,5 mm • with slot 25,5 mm				
3/32" x 90°	HSG 400-500; HSL 400; ROTA NC 400-500; ROTA NCD 400-500; ROTA NCF 400-500; ROTA NCO 400-500; ROTA NCR 1000; TH/THF 400-500; ROTA EP 500; ROTA NCR 630-800	KG 400-500; KL/KLNC 400-500; KP 400-500; KS 500-630; KSH 500; KSHF 630; KS-L 630; KSPS 400; KT/KTGf 400-630; KTG/KTN 400-500; NH/NHF 400-630; QLC/QLK 400; UVE 400-800	KFD 400-500-630-800; KFD-HE 400; KFD-HF 400-500-630; KFD-HS 400-500; KFH 400-500; KFH-F 400-500; KFH-G 400-500; KFH-NC 400-500; KFL 500-600; LVE 400-500-630-800	AL-D/AND 400; BB-N 400-460-500 ab Bj. 98; BH-D 400-450; BHD-FC 500-630; GHD 500-610-640-800; HFK/HFKS 400-500; HFKN-D 400-500; ILD/IND 500-630-800; KDV/KDVG 500; KfV 400-500-630-800; RCD 500-630; BH-D 630-800	HES 400; HESF 400; KF 400; KHFF 400; HES 500; HESF 500; KF 500; HES 630; HESF 630; KF 630

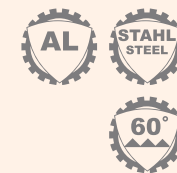
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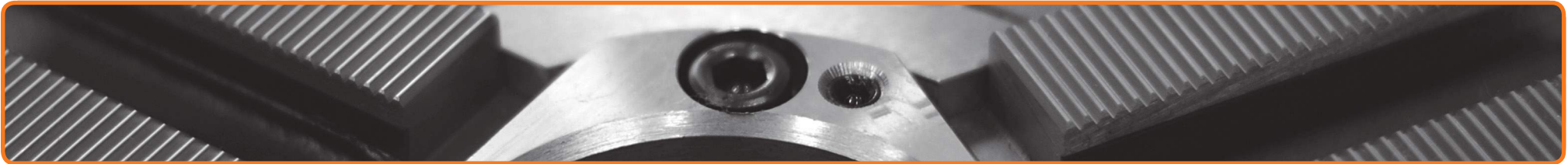
WEICHE SEGMENTBACKEN
SOFT FULL GRIP JAWS

SPITZVERZÄHRUNG METRISCH 1,5 mm x 60°
METRIC SERRATION 1,5 mm x 60°



	Artikel Nr.	Backen Typ	Material	N	B	H	L	Ø D	B ₁	H ₁	a + b	Schrauben	kg / Satz
	Code No.	Jaw Type	Material									Screws	kg / set
Ø 160 - 315 mm	398525530100	SGM MMS 160-12-01	Stahl/ Steel	12	120	50	60	160	50	40	25 + 20	M 10	5,1
	398525531400	SGM MMA 160-12-01	Alu.	12	120	58	59,5	165	40	48	25 + 20	M10	2,0
	398525532700	SGM MMS 200-14-01	Stahl/ Steel	14	140	60	70	200	70	50	30 + 25	M 12	9,0
	398525533000	SGM MMS 200-14-02	Stahl/ Steel	14	140	80	70	200	70	70	30 + 25	M12	12,3
	398525534200	SGM MMA 200-14-01	Alu.	14	140	58	72,5	200	50	48	35 + 25	M 12	2,9
	398525535500	SGM MMA 200-14-02	Alu.	14	140	80	72,5	200	50	70	35 + 25	M 12	4,2
	398525536800	SGM MMS 250-16-01	Stahl/ Steel	16	180	60	80	250	100	45	30 + 30	M 12	12,2
	398525537000	SGM MMS 250-16-02	Stahl/ Steel	16	180	80	80	250	100	70	30 + 30	M 12	18,1
	398525538300	SGM MMA 250-16-01	Alu.	16	180	58	87,5	250	70	43	40 + 30	M 12	4,3
	398525539600	SGM MMA 250-16-02	Alu.	16	180	80	87,5	250	70	65	40 + 30	M 12	6,3
	398525540300	SGM MMS 315-18-01	Stahl/ Steel	18	240	70	110	300	120	55	40 + 30	M 14	26,2
	398525541600	SGM MMA 315-18-01	Alu.	18	240	78	117	320	80	63	40 + 30	M 14	10,5
	398525542900	SGM MMS 315-21-01	Stahl/ Steel	21	240	70	110	300	120	55	45 + 30	M 16	25,9
	398525543100	SGM MMA 315-21-01	Alu.	21	240	78	117	320	80	63	45 + 30	M 16	10,4

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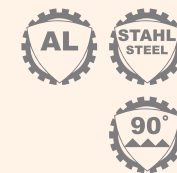


	SCHUNK	KITAGAWA	RÖHM	SMW-AUTOBLOK	HOWA
Ø 160 - 315 mm	ROTA NCD 160-185; ROTA NCK 165; HSL 165; ROTA NC/NCF 165; ROTA NCK plus 165; ROTA NC plus 185; ROTA NCF plus 185	AS 165; B 06; BB 06; B 106; B 160; B 206; BB 206; B7; B 07; HJA 5-6; HO 6; HOB 6; HOH 06; HOH 106; HOH 160; HOH 206; HOS 6; N 06; N 160	KFD-HE 170	AL-M 165; AN-M 165; BB-M 175; BH-M 165; BH-M FC 165; HB-M 165; HFKN-M 165; PB-M/PBI-M 165	HO 7 MA 6; HO 15 M 6; HO 22 M 6; HO 24 M 6; HO 27 M 6; HO 37 M 6; HO 47 M 6
	ROTA NCD 210; ROTA NCK 210; HSL 210; ROTA NC/NCF 210; ROTA NCK plus 210; ROTA NC plus 215; ROTA NCF plus 215	AS 210; B 08; B 108; B 200; B 208; BB 08; BB 208; HJA 6-8; HO 8; HOB 8; HOH 8; HOH 108; HOH 200; HOH 208; HOS 8; N 08; N 200	KFD-HE 210	AL-M 210; AN-M 210; BB-M 210; BH-M 210; BH-M FC 210; HB-M 210; HFKN-M 210; PB-M/PBI-M 210	HO 7 MA 8; HO 15 M 8; HO 23 M 8
	ROTA NCD 250; ROTA NCK 250; HSL 250; ROTA NC/NCF 250; ROTA NCK plus 250; ROTA NC plus 260; ROTA NCF plus 260	AS 250; B 10; B 110; B 210; B 250; BB 10; BB 210; HJA 6-10; HJA 8-10; HO 10; HOB 10; HOH 10; HOH 110; HOH 210; HOH 250; HOS 10; N 10; N 250	KFD-HE 254	AL-M 250; AN-M 250; BB-M 250; BH-M 250; BH-M FC 250; HBM 250; HFKN-M 260; PB-M/PBI-M 250	
		B 12; B 300; HJA 6-12; HJA 8-12; HLA 6-12; HLA 6-15; HLA 8-15; HO 12; HOB 12; HOH 12; HOH 300; HOS 12; N 12; N 300			
	ROTA NCD 315; ROTA NCK 315; HSL 315; ROTA NCK plus 315; ROTA NC plus 315; ROTA NCF plus 315	B 112; B 212; BB 212; HOH 112; HOH 212	KFD-HE 315	AL-M 315; AN-M 315; BB-M 305-315; BH-M 315; BH-M FC 315; HB-M 305-315; HFKN-M 315; PB-M/PBI-M 315; RC-M 305-315	

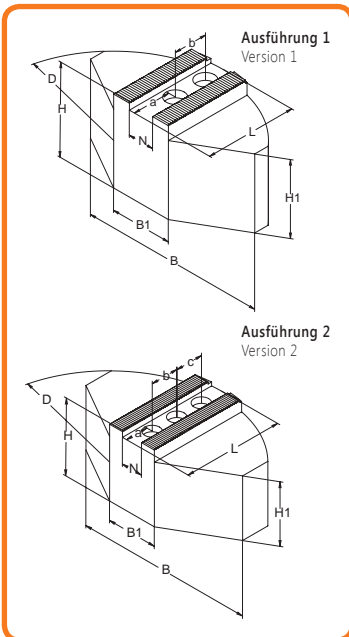
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SGM MMA

SGM MMS



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WEICHE SEGMENTBACKEN
SOFT FULL GRIP JAWS

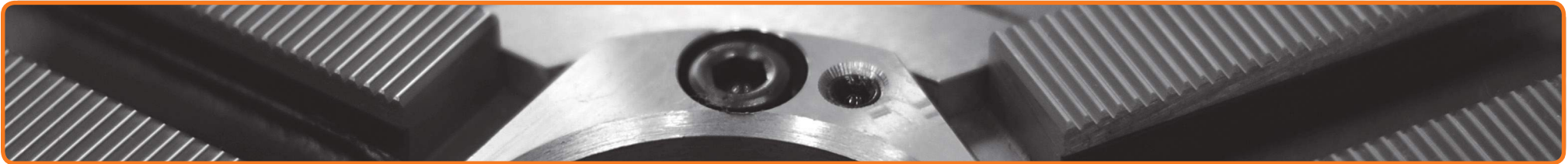
SPITZVERZÄHRUNG ZOLL 1/16" x 90° ODER 3/32" x 90°
INCH SERRATION 1/16" x 90° OR 3/32" x 90°

Artikel Nr.	Backen Typ	Ausführung	Material	N	B	H	L	Ø D	B ₁	H ₁	a + b (+c)	Schrauben	kg / Satz
												Code No.	Jaw Type
398525550500	SGM CMS 130-10-01	2	Stahl/ Steel	10	100	40	50	130	35	35	15 + 12 + 12	M 6	2,8
398525551800	SGM CMA 130-10-01	2	Alu.	10	100	48	50	130	35	43	15 + 12 + 12	M 6	1,2
398525553300	SGM CMS 160-12-01	2	Stahl/ Steel	12	120	60	60	160	40	50	20 + 15 + 15	M 8	5,8
398525555900	SGM CMA 160-12-01	2	Alu.	12	120	58	59,5	165	40	48	20 + 15 + 15	M 8	1,9
398525552000	SGM CMS 200-12-01	1	Stahl/ Steel	12	120	60	60	175	50	50	24 + 21	M 12	6,1
398525554600	SGM CMA 200-12-01	1	Alu.	12	120	58	59,5	165	40	48	24 + 21	M 12	1,9
398525556100	SGM CMS 160-14-01	1	Stahl/ Steel	14	120	60	60	160	40	50	25 + 20	M 10	6,0
398525557400	SGM CMA 160-14-01	1	Alu.	14	120	58	59,5	165	40	48	25 + 20	M 10	2,0
398525558700	SGM CMS 250-16-01	1	Stahl/ Steel	16	180	60	80	250	80	50	33 + 29	M 16	11,9
398525559000	SGM CMA 250-16-01	1	Alu.	16	180	58	87,5	250	70	48	43 + 29	M 16	4,4
398525560700	SGM CMS 160-17-01	1	Stahl/ Steel	17	120	60	60	160	40	50	25 + 22	M 12	5,8
398525565000	SGM CMA 160-17-01	1	Alu.	17	120	58	59,5	165	40	48	22 + 22	M 12	1,9
398525563500	SGM CMS 200-17-03	1	Stahl/ Steel	17	140	60	70	200	50	50	36 + 19	M 12	8,3
398525568900	SGM CMA 200-17-03	1	Alu.	17	140	58	72,5	200	50	48	41 + 19	M 12	2,9
398525561000	SGM CMS 200-17-01	1	Stahl/ Steel	17	140	60	70	200	64	50	35 + 22	M 12	8,8
398525562200	SGM CMS 200-17-02	1	Stahl/ Steel	17	140	75	70	200	64	65	35 + 22	M 12	11,2
398525566300	SGM CMA 200-17-01	1	Alu.	17	140	58	72,5	200	50	48	35 + 22	M 12	2,9
398525567600	SGM CMA 200-17-02	1	Alu.	17	140	75	72,5	200	50	65	35 + 22	M 12	3,9
398525564800	SGM CMS 250-17-01	1	Stahl/ Steel	17	180	60	80	250	104	45	45 + 22	M 12	12,3
398525569100	SGM CMS 250-21-01	1	Stahl/ Steel	21	180	70	80	250	104	55	30 + 28	M 16	14,3
398525570900	SGM CMS 250-21-02	1	Stahl/ Steel	21	180	100	80	250	104	85	30 + 28	M 16	21,6
398525572400	SGM CMA 250-21-01	1	Alu.	21	180	78	87,5	250	70	63	40 + 28	M 16	5,9
398525573700	SGM CMA 250-21-02	1	Alu.	21	180	100	87,5	250	70	85	40 + 28	M 16	7,9
398525571100	SGM CMS 315-21-01	1	Stahl/ Steel	21	240	70	110	320	120	55	60 + 28	M 16	26,2
398525574000	SGM CMA 315-21-01	1	Alu.	21	240	78	117	320	80	63	70 + 28	M 16	10,4
398525575200	SGM CMS 400-25,5-01	1	Stahl/ Steel	25,5	330	85	155	440	150	55	85 + 35	M 20	53,0
398525576500	SGM CMA 400-25,5-01	1	Alu.	25,5	330	98	160	440	150	68	85 + 35	M 20	23,2



SGM CMA

SGM CMS



	SCHUNK	FORKARDT	RÖHM	SMW-AUTOBLOK	BERG
1/16" x 90°	HSG 140; ROTA NCD 130		KFD 140; KFD-HS 130-140		
	HSG 160; ROTA NCD 160-165	KGH/KGHF 160-175; KL/KS 160; KSF 175; KSH/KSPS 160; KT/KTG/KTN 160;KTH 160-175; NH/NHF 160-175; QLC 160-175; QLK 160-175	KFD-HE 170; KFD-HS 160-175		KH 175; KH 200
	ROTA NCF plus 185; ROTA NC plus 185; ROTA TP 160; TP 160; ROTA NCK plus 165			AL-D/AN-D 165; BB-D 175; BH-D/BHD-FC 165; GHD-FC 165; GHDN 165; HB-D 165; HFKN-D 165; HYDN-S 180; PB-D/PBI-D 165; SP/STP/STWP 160	
					KH 250; KH 315
	HSL 165; ROTA NC 165; ROTA NCD 185; ROTA NCF 165; TH/THF 165; ROTA NCO 165		KFD 160; KFD-AF 160; KFD-HF 160; KFH 160; KFH-F 160; KFH-G 160; KFH-NC 160; LVE 160; SPD 160; SPO 160	HFK/HFKS 160; KDV/KDVG 160; KFMF 160; KVF 160	HES 160; HESF 160; KF 160
	HSG 200-250		KFD-HS 200-250		
	HSL 210; ROTA NC 210; ROTA NCD 210; ROTA NCF 210; ROTA NCO 210; ROTA TP 200; TH/THF 210; TP 200; ROTA NCK plus 210-250; ROTA NCF plus 215; ROTA NC plus 215	KG/KGH/KGHF 200; KL/KLNC/KP 200; KS/KSHF 200; KSF/KSH/KSPS 200; KT/KTH/KTG/KTGF/KTN 200; NH/NHF 200; QLC/QLK 200; QLC-KS/QLK-KS 200; UVE 200	KFD 200; KFD-AF 200; KFD-HE 210; KFD-HF 200; KFH 200; KFH-F 200; KFH-G 200; KFH-NC 200; KFL 250; LVE 200; SPD 215; SPO 215	AL-D/AN-D 210; BB-D 210; BH-D/BHD-FC 210; CD 200; GHD-FC/GHDN 210; HB-D 210; HDB 220; HDN 200-220-250S; HFK/HFKS 200; HFKN-D 210; HYDN-S 210-226; KFMF 200; KVF 200; LP 205; PB-D/PBI-D 210; RCD 210; KDV/KDVG 200-250; ODL/ODN 200-220; SP/STP/STWP 200	HES 200; HESF 200; KF 200; KHFF 200
	KL/KS 250 (Monforts); KS/KSHF 250; NHF 250-290 (Index); QLC-KS/QLK-KS 250; UVE 250				
	HSL 250; ROTA NC 250; ROTA NCD 250; ROTA NCF 250; ROTA NCO 260; ROTA TP 250; TH/THF 250; TP 250; ROTA NCF plus 260; ROTA NC plus 260	KG 250; KL 250; KLNC/KP 250; KSH/KSHF 250; KSPS 250; KT/KTG/KTGF/KTN 250; NH/NHF 250; NHF 257-290; QLC/QLK 250	KFD 250; KFD-AF 250; KFD-HE 254; KFD-HF 250; KFH 250; KFH-F 250; KFH-G 250; KFH-NC 250; LVE 250	AL-D/AN-D 250; BB-D 250; BH-D 250; BHD-FC 250; CD-RCD 250; GHD-FC/GHDN 250; HB-D 250; HDL/HDN 250; HFK/HFKS 250; HFKN-D 260; HYDN-S 250; KFMF 250; KVF 250; LP 250; ODL/ODN 250; PB-D/PBI-D 250; RC-D 250-305; SP 250; STP 250	HES 250; HESF 250; KF 250; KHFF 250
	HSL 315; ROTA NC 315; ROTA NCD 315; ROTA NCF 315; ROTA NCO 315; ROTA TP 315; TH/THF 315; TP 315; ROTA NCK plus 315; ROTA NCF plus 315; ROTA NC plus 315	KG 315; KLNC/KP 315; KS 315-400; KSH/KSHF 315-400; KSPS 300; KT/KTG/KTGF/KTN 315; NH/NHF 315; NHF 400 (Index); QLC/QLK 315; QLC-KS/QLK-KS 315-400; UVE 315	KFD 315; KFD-AF 315; KFD-HE 315; KFD-HF 315; KFH 315; KFH-F 315; KFH-G 315; KFH-NC 315; KFL 315-400; LVE 305-315; SPD 300; SPO 300	AL-D/AN-D 315; BB-D 315; BH-D 315; BHD-FC 315-400; CD-RCD 315;GHD-FC/GHDN 315; HB-D 315; HDB 300; HDL/HDN 315; HFK/HFKS 315; HFKN-D 315; HYDN-S 315; KDV/KDVG 315; KFMF 315; KVF 315; ODL/ODN 315-400; PB-D/PBI-D 315; SP 350; STP 315	HES 315; HESF 315; KF 315; KHFF 315
3/32" x 90°	HSG 400-500; HSL 400; ROTA NC 400-500; ROTA NCD 400-500; ROTA NCF 400-500; ROTA NCO 400-500; TH/THF 400-500	KG 400-500; KL/KLNC 400-500; KP 400-500; KS 500; KSH 500; KSPS 400; KT/KTGF 400-500; KTG/KTN 400-500; NH/NHF 400-500; QLC/QLK 400; UVE 400-500	KFD 400-500; KFD-HE 400; KFD-HF 400-500; KFD-HS 400-500; KFH 400-500; KFH-F 400-500; KFH-G 400-500; KFH-NC 400-500; KFL 500; LVE 400-500	AL-D/AN-D 400; BB-N 400-460-500 ab Bj. 98; BH-D 400-450; BHD-FC 500-630; GHD 500-610; HFK/HFKS 400-500; HFKN-D 400-500; IL-D/IN-D 500-630; KDV/KDVG 500; KVF 400-500-630; RCD 500-630	HES 400; HESF 400; KF 400; KHFF 400; HES 500; HESF 500; KF 500

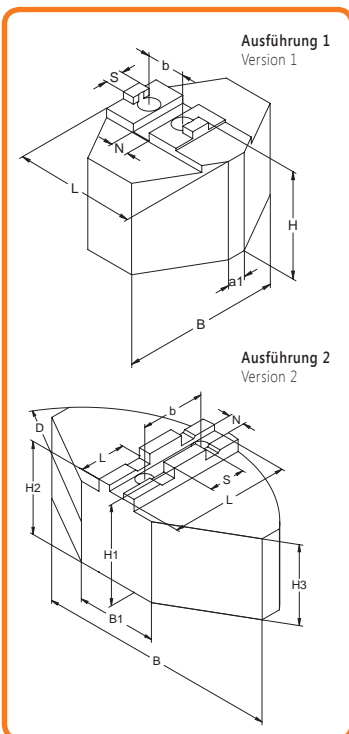
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- C

SGM CMA

SGM CMS



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WEICHE SEGMENTBACKEN
SOFT FULL GRIP JAWS

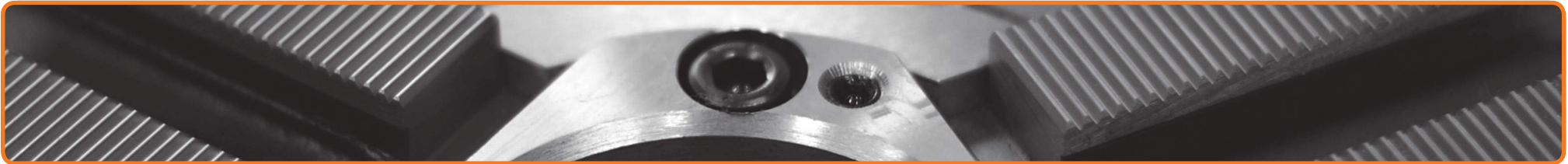
KREUZVERSATZ
TONGUE AND GROOVE

Artikel Nr.	Backen Typ	Ausführung	Material	N	S	B	H	L	a ₁	B ₁	b	Schrauben	kg / Satz
Code No.	Jaw Type	Version	Material									Screws	kg / set
398525505000	SGM Z1MS 110-01	1	Stahl/ Steel	8	8	70	47	53	-	8	17	M 8	2,5

Artikel Nr.	Backen Typ	Ausführung	Material	N	S	B	H1	H2	L	b	Ø D	B1	H3	I	kg / Satz
															kg / set
Code No.	Jaw Type	Version	Material												
398525507500	SGM Z5MS 160-01	2	Stahl/ Steel	8	18	120	50	46	60	32	160	40	40	23	4,8
398525508800	SGM Z5MA 160-01	2	Alu.	8	18	120	50	46	59,5	32	160	40	40	23	1,6
398525509000	SGM Z5MS 200-01	2	Stahl/ Steel	10	20	140	60	56	70	40	200	64	50	27	8,8
398525510800	SGM Z5MS 200-02	2	Stahl/ Steel	10	20	140	80	76	70	40	200	64	70	27	12,3
398525511000	SGM Z5MA 200-01	2	Alu.	10	20	140	58	54	72,5	40	200	50	48	32	2,9
398525512300	SGM Z5MA 200-02	2	Alu.	10	20	140	80	76	72,5	40	200	50	70	32	4,3
398525513600	SGM Z5MS 250-01	2	Stahl/ Steel	12	20	180	60	55	90	40	250	70	45	44	12,8
398525514900	SGM Z5MS 250-02	2	Stahl/ Steel	12	20	180	80	75	90	40	250	70	65	44	18,3
398525515100	SGM Z5MA 250-01	2	Alu.	12	20	180	58	53	87,5	40	250	70	43	44	4,1
398525516400	SGM Z5MA 250-02	2	Alu.	12	20	180	80	75	87,5	40	250	70	65	44	6,1
398525517700	SGM Z5MS 315-01	2	Stahl/ Steel	12	26	240	75	69	110	54	320	120	60	54	28,5
398525518000	SGM Z5MA 315-01	2	Alu.	12	26	240	75	69	117	54	320	80	60	54	9,9
398525519200	SGM Z5MS 400-01	2	Stahl/ Steel	18	30	330	85	78	160	60	440	150	55	95	54,7
398525520000	SGM Z5MA 400-01	2	Alu.	18	30	330	90	83	160	60	440	150	60	95	20,5

Ø 160 - 400 mm

SGM ZM



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- C

SCHUNK	FORKARDT	RÖHM	SMW-AUTOBLOK	BERG
KFD 110; KFD-HS 110				

	SCHUNK	FORKARDT	RÖHM	SMW-AUTOBLOK	BERG
Ø 160 - 400 mm	ROTA-G 160; ROTA NCW 185; ROTA-S 160; ROTA-S plus 160; ROTA THW 165; ROTA THW plus 165-185; THW 165	F 160; F+ 160; FNC 175; KTNC 160; KTNCV 160-175	DURO 160; DURO-NC 160-175; DURO-NCE 160-175; DURO-NCES 175	HG 160; HG-F 160; HG-N 160; KNCS 160-175; KNCS-N 170; KNSP 160; RMG 160	KHNC 160; KHNC 185
	ROTA-G 200; ROTA NCW 225; ROTA NCWF 210; ROTA-S 200; ROTA-S plus 200; ROTA THW 210; ROTA THW plus 215; ROTA THWB 210; THW 210 R/F; ROTA THW vario 215	F 200; F+ 200; FNC 200; KTNC 200; KTNCV 200	DURO 200; DURO-NC 200-225; DURO-NCE 200; DURO-NCES 200	HG 200; HG-F 210; HG-N 210; KNCS 200-210; KNCS-N 210-225; KNCS-NB 210; KNSP 200; RMG 200	KHNC 200
	ROTA-G 250-315; ROTA NCW 265-315; ROTA NCWF 250-315; ROTA-S 250; ROTA-S plus 250; ROTA THW 250-315; ROTA THW plus 260-315; ROTA THWB 265; THW 250-265-R/F; THW 315-R	F 250; F+ 250; FNC 250-315; KTNC/KTNCV 250-315; UNC 250-315	DURO 250; DURO-NC 250; DURO-NCE 250-315; DURO-NCES 250; DURO-NCES 315	HG 250-315; HG-F 260; HG-N 260-315; KNCS 250-315; KNCS-N 260-275-315-340; KNCS-NB 260; RMG 250	KHNC 250; KHNC 315
	ROTA-G 400; ROTA-S 315; ROTA-S plus 315; ROTA THW 400; ROTA THWB 315; THW 315-F; THW 400-R/F	F 315; F+ 315; FNC 400; KTNC 360-400; KTNCV 400; UNC 400	DURO 315; DURO-NC 315; DURO-NCE 400; DURO-NCES 315; DURO-NCES 400	HG-F 315; HG 400; HG-N 400; KNCS/KNCS-N 400; RMG 315	KHNC 400
	ROTA-G 500; ROTA-S 400-500; ROTA-S plus 400-500; ROTA THW 500-630; ROTA THWB 400-500; THW 500-R/F; THW 630-R	F 400-500 L; F+ 400-500 L; FNC 500-630; KTNC/KTNCV 500-630; UNC 500	DURO 400-500; DURO-NC 400-500; DURO-NCE 500; DURO-NCES 400	HG 500-630; HG-N 500-630; HG-F 400-500; KNCS 500-630; KNCS-N 500-630	